

ROLLER CHAINS WITH ATTACHMENTS

According to standards ČSN, ČZ

Simplex roller chains with attachments M1, R1, M2, R2	26–27
according to ČSN 02 3312	
according to ČZ standard	
according to ČZ standard in stainless steel modification	
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according to ČZ standard	
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according to ČZ standard	
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according to ČZ standard in stainless steel modification	
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according to ČZ standard in stainless steel modification	
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according to ČZ standard	

ROLLER CHAINS WITH ATTACHMENTS

According to standards ČSN, ČZ

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according to ČZ standard	
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according to ČZ standard	
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according to ČZ standard	



Roller chains with attachments belong to special chains although their bearing part complies with roller or bush chains. These chains are used for various conveyors (that is why they are sometimes called conveyor chains), feeding mechanisms, etc. They are provided with differently shaped plates that can be assembled in the chain in various combinations. They are produced also in duplex and triplex modifications.

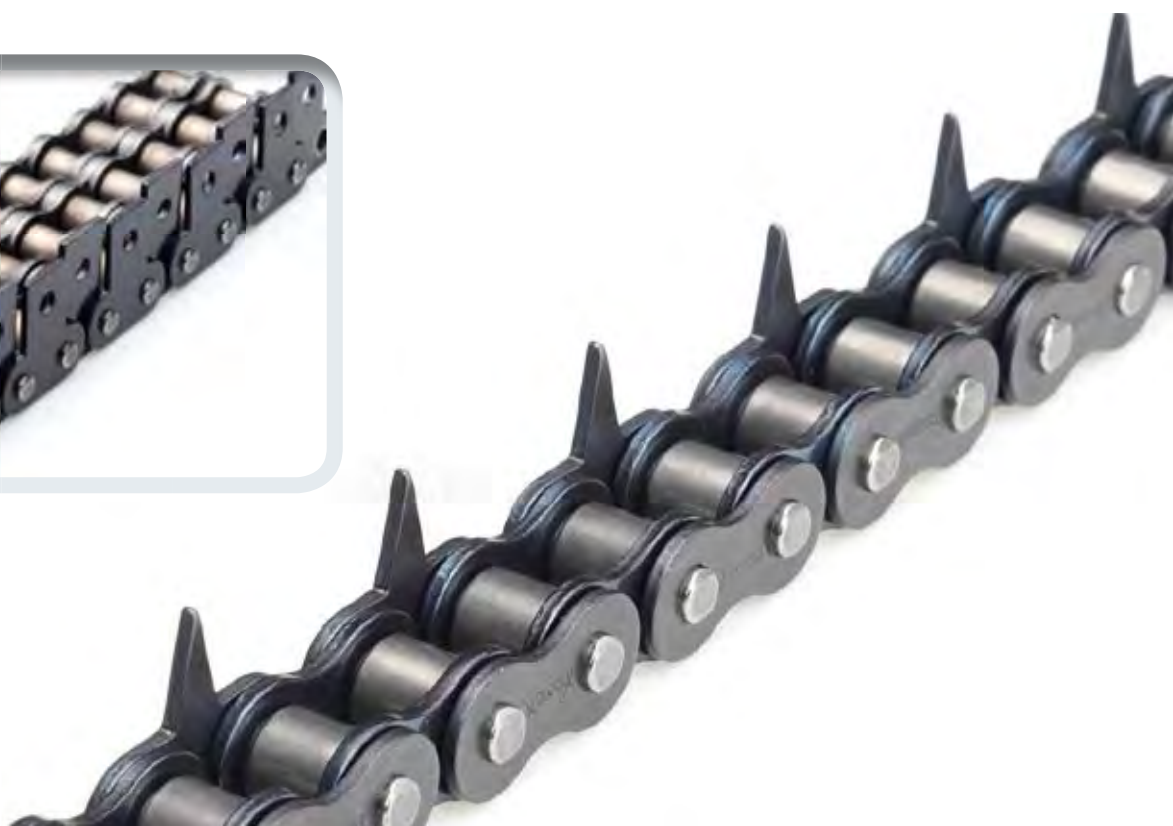
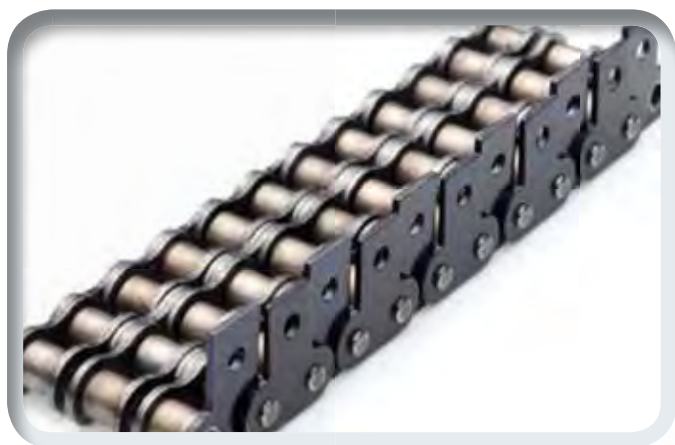
Some kinds of the most common plates are standardised i.e. their basic dimensions are determined by a standard and are marked with letters.

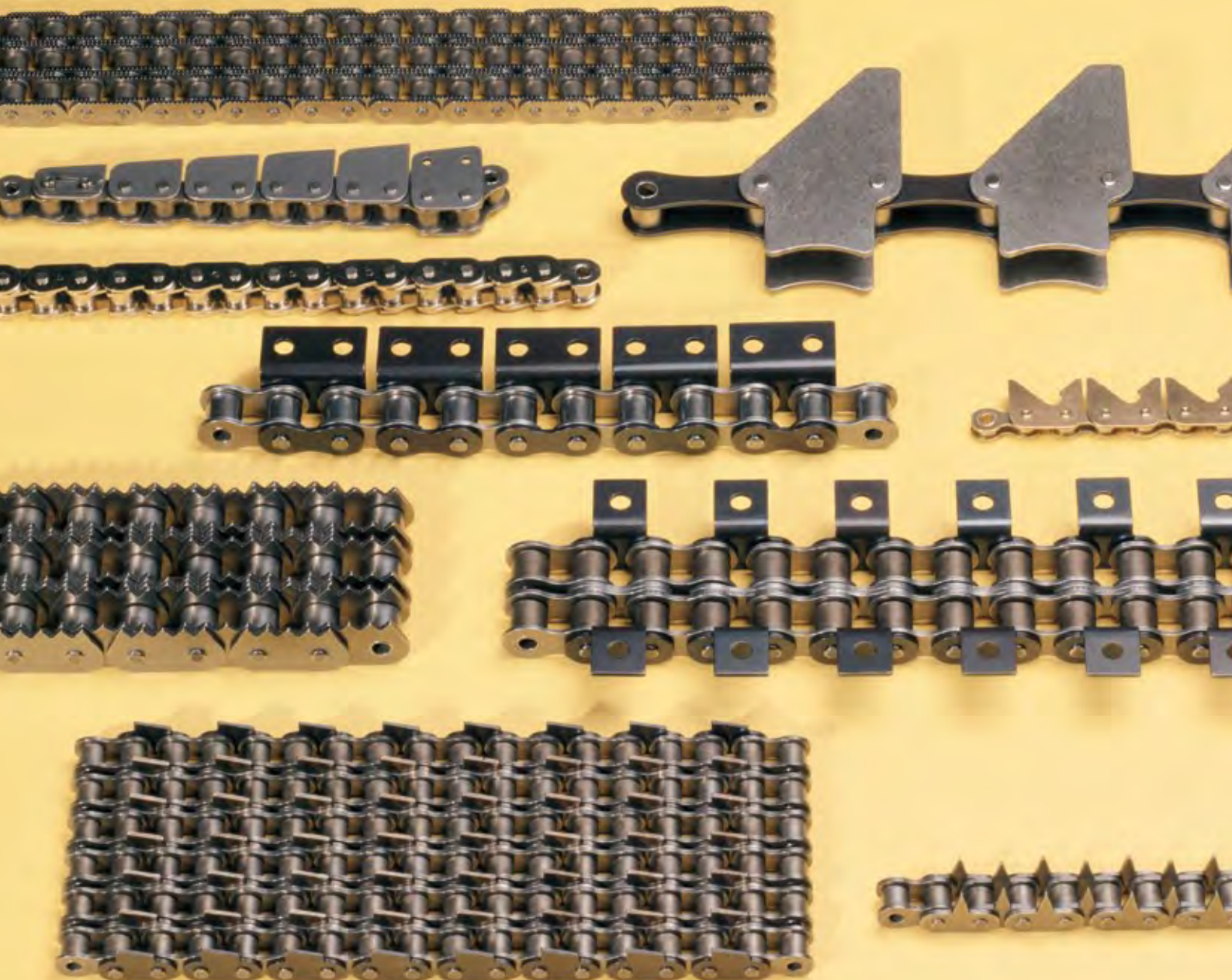
Attachments are used for fastening of other elements that perform required function, for example conveyor cross-bar. Attachments can be manufactured from plastic, provided with threads in attachment holes, etc. for special purposes.

ČZ Řetězy, Ltd. produces other shapes of attachments that are not mentioned in the catalogue and it is provided with machinery for fast fulfilment of customer's request concerning new shapes of attachments.

Combination and placing of plates depend on customer, or we can carry out the most suitable design with its following production.

Different solutions of chains with attachments than these mentioned in the catalogue are to be discussed with our workers to reach the best result and your satisfaction.



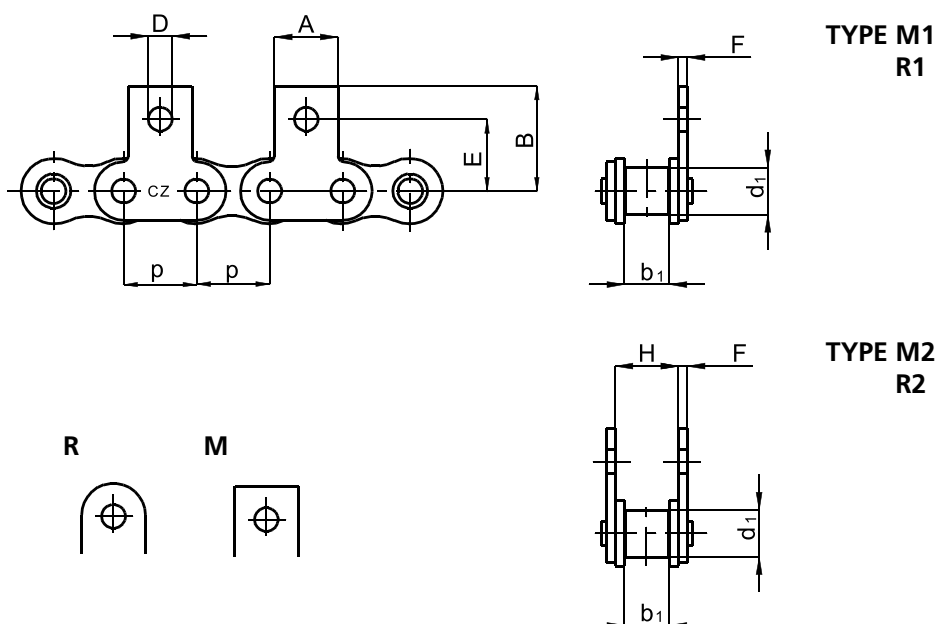


CHAINS WITH SPECIAL ATTACHMENTS

***- are used for direct transport of various goods
or fastening of other elements which perform
required function***

***Applications: conveyors in wood, furniture,
paper, typography, food and general
industry***

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS M1, R1, M2, R2



According to ČSN 02 3312

ČSN	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 M1	9,525	5,72	6,35	8,00	13,60	3,20	9,10	-	1,00	0,46	9 345
08 B-1 M1	12,7	7,75	8,51	11,50	19,00	4,30	13,00	-	1,40	0,79	18 690
10 B-1 M1	15,875	9,65	10,16	14,00	24,00	5,30	16,00	-	1,50	1,04	23 310
12 B-1 M1	19,05	11,68	12,07	17,00	30,00	6,40	21,00	-	1,80	1,39	30 345
12 B-1 R1	19,05	11,68	12,07	20,00	33,00	6,40	23,00	-	2,00	1,43	30 345
16 B-1 R1	25,4	17,02	15,88	25,00	43,00	8,40	30,50	-	3,00	3,06	65 000
06 B-1 M2	9,525	5,72	6,35	8,00	13,60	3,20	9,10	8,75	1,00	0,51	9 345
08 B-1 M2	12,7	7,75	8,51	11,50	19,00	4,30	13,00	11,50	1,40	0,87	18 690
10 B-1 M2	15,875	9,65	10,16	14,00	24,00	5,30	16,00	13,50	1,50	1,13	23 310
12 B-1 M2	19,05	11,68	12,07	17,00	30,00	6,40	21,00	15,80	1,80	1,53	30 345
12 B-1 R2	19,05	11,68	12,07	20,00	33,00	6,40	23,00	15,80	2,00	1,63	30 345
16 B-1 R2	25,4	17,02	15,88	25,00	43,00	8,40	30,50	25,80	3,00	3,44	65 000

The plates M1, R1, M2, R2 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS M1, R1, M2, R2

ČZ Standard

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER (BUSH)	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 C-1 M1	9,525	4,77	5,08 BUSH	8,00	13,60	3,20	9,10	-	1,00	0,38	8 000
081 M1	12,7	3,30	7,75	10,50	17,10	4,10	11,10	-	1,00	0,35	8 200
1/2"x3/16" MOFA M1	12,7	4,88	7,75	11,50	19,00	4,30	13,00	-	1,40	0,58	15 750
1/2"x1/4" MOFA M1	12,7	6,40	7,75	11,50	19,00	4,30	13,00	-	1,40	0,70	15 750
086 M1	12,7	5,30	8,51	11,50	19,00	4,30	13,00	-	1,40	0,79	18 690
10 A-1 M1	15,875	9,53	10,16	14,00	24,00	5,30	16,00	-	1,60	0,84	23 310
16 B-1 M1	25,4	17,02	15,88	24,00	39,10	8,40	30,50	-	3,00	3,13	65 000
081 M2	12,7	3,30	7,75	10,50	17,10	4,10	11,10	6,00	1,00	0,39	8 200
1/2"x3/16" MOFA M2	12,7	4,88	7,75	11,50	19,00	4,30	13,00	8,20	1,40	0,64	15 750
086 M2	12,7	5,30	8,51	11,50	19,00	4,30	13,00	9,00	1,40	0,70	18 690
16 B-1 M2	25,4	17,02	15,88	24,00	39,10	8,40	30,50	25,80	3,00	3,38	65 000

The plates M1, R1, M2, R2 position must be consulted with producer

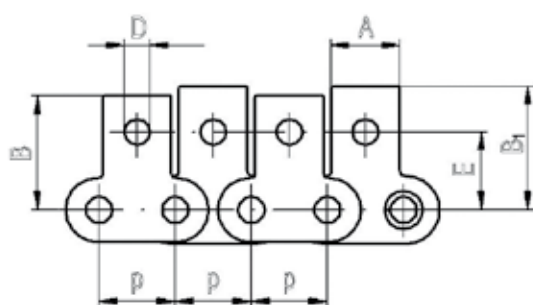
Standard ČZ in stainless steel modification

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 M1	9,525	5,72	6,35	8,00	13,60	3,20	9,10	-	1,00	0,46	5 350
08 B-1 M1	12,7	7,75	8,51	11,50	19,00	4,30	13,00	-	1,40	0,79	12 000
10 B-1 M1	15,875	9,65	10,16	14,00	24,00	5,30	16,00	-	1,50	1,04	14 200
12 B-1 M1	19,05	11,68	12,07	17,00	30,00	6,40	21,00	-	1,80	1,39	18 000
06 B-1 M2	9,525	5,72	6,35	8,00	13,60	3,20	9,10	8,75	1,00	0,51	5 350
08 B-1 M2	12,7	7,75	8,51	11,50	19,00	4,30	13,00	11,50	1,40	0,87	12 000
10 B-1 M2	15,875	9,65	10,16	14,00	24,00	5,30	16,00	13,50	1,50	1,13	14 200
12 B-1 M2	19,05	11,68	12,07	17,00	30,00	6,40	21,00	15,80	1,80	1,53	18 000

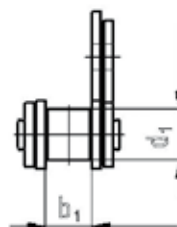
The plates M1, R1, M2, R2 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS M1, M2 OUTER/INNER ALTERNATING

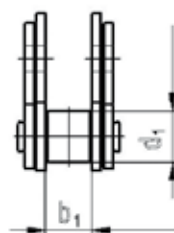
Standard ČZ



TYPE M1

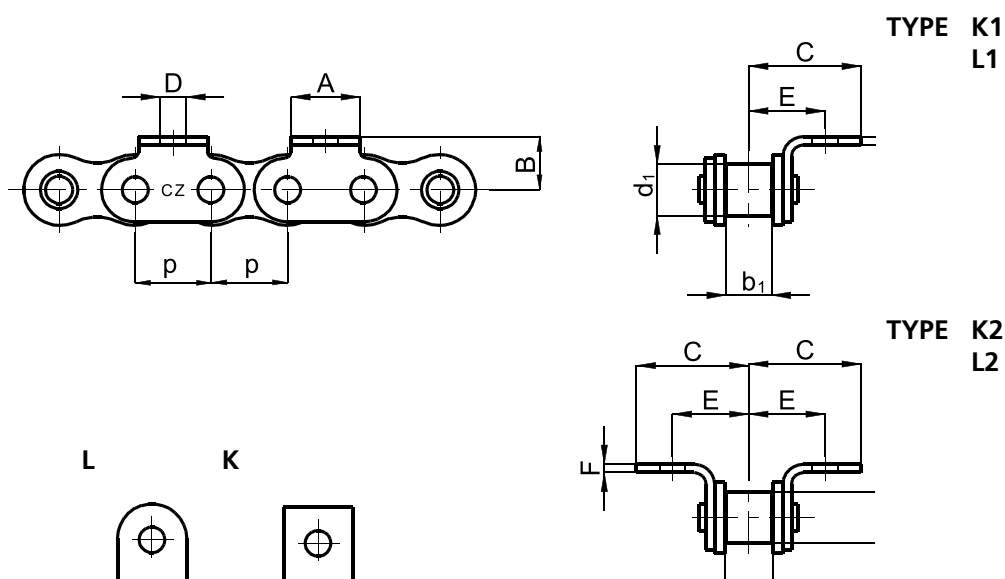


TYPE M2



ČSN	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	B1	D	E	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	N
08 B-1	12,7	7,75	8,51	11,50	19,00	20,60	4,30	13,00	18 690
10 B-1	15,875	9,65	10,16	14,00	24,00	25,55	5,30	16,00	23 310
12 B-1	19,05	11,68	12,07	17,00	30,00	30,00	6,40	21,00	30 345

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS K1, L1, K2, L2



According to ČSN 02 3312

ČSN	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 K1	9,525	5,72	6,35	8,00	6,50	3,20	9,00	13,50	1,00	0,46	9 345
08 B-1 K1	12,7	7,75	8,51	11,50	8,90	4,30	12,70	18,70	1,40	0,79	18 690
10 B-1 K1	15,875	9,65	10,16	14,00	10,30	5,30	15,875	23,87	1,60	1,04	23 310
12 B-1 K1	19,05	11,68	12,07	17,00	13,45	6,40	19,05	28,05	1,80	1,39	30 345
12 B-1 L1	19,05	11,68	12,70	20,00	12,00	6,40	22,85	32,85	2,00	1,43	30 345
16 B-1 L1	25,4	17,02	15,88	25,00	19,50	8,40	30,20	42,70	3,00	3,06	65 000
06 B-1 K2	9,525	5,72	6,35	8,00	6,50	3,20	9,00	13,50	1,00	0,51	9 345
08 B-1 K2	12,7	7,75	8,51	11,50	8,90	4,30	12,70	18,70	1,40	0,87	18 690
10 B-1 K2	15,875	9,65	10,16	14,00	10,30	5,30	15,875	23,87	1,60	1,13	23 310
12 B-1 K2	19,05	11,68	12,07	17,00	13,45	6,40	19,05	28,05	1,80	1,53	30 345
12 B-1 L2	19,05	11,68	12,07	20,00	12,00	6,40	22,85	32,85	2,00	1,63	30 345
16 B-1 L2	25,4	17,02	15,88	25,00	19,50	8,40	30,20	42,70	3,00	3,44	65 000

The plates M1, K1, L1, K2, L2 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS K1, L1, K2, L2

Design according to ČSN 02 3312

ČZ Standard

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
081 K1	12,7	3,30	7,75	10,50	7,00	4,10	9,00	15,55	1,00	0,35	8 200
1/2"x3/16" VELO K1	12,7	4,88	7,75	10,50	7,00	4,10	9,70	16,30	1,00	0,39	8 400
1/2"x3/16" V.T. K1	12,7	4,88	7,75	11,50	8,90	4,30	11,10	17,10	1,40	0,58	10 500
1/2"x3/16" MOFA K1	12,7	4,88	7,75	11,50	8,90	4,30	11,10	17,10	1,40	0,58	15 750
1/2"x3/16" MOFA K1	12,7	4,88	7,75	11,50	8,90	6,40	11,10	17,10	1,40	0,58	15 750
1/2"x1/4" MOFA K1	12,7	6,40	7,75	11,50	8,90	4,30	11,90	17,90	1,40	0,58	15 750
086 K1	12,7	5,30	8,51	11,50	8,90	4,30	11,50	17,50	1,40	0,70	18 690
12 A-1 K1	19,05	12,70	11,91	17,00	13,45	6,40	20,10	29,10	1,80	1,67	30 345
16 B-1 K1	25,4	17,02	15,88	24,00	20,20	8,40	28,80	37,40	3,00	3,13	65 000
081 K2	12,7	3,30	7,75	10,50	7,00	4,10	9,00	15,55	1,00	0,39	8 200
086 K2	12,7	5,30	8,51	11,50	8,90	4,30	11,50	17,50	1,40	0,79	18 690
16 B-1 K2	25,4	17,02	15,88	24,00	20,20	8,40	28,80	37,40	3,00	3,38	65 000

The plates K1, K2 position must be consulted with producer

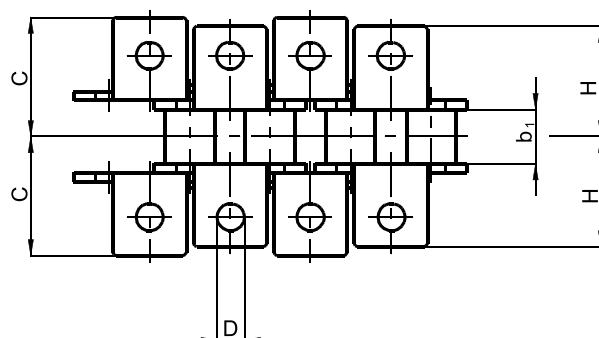
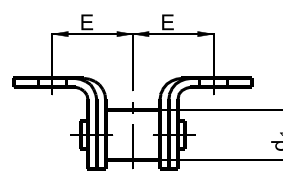
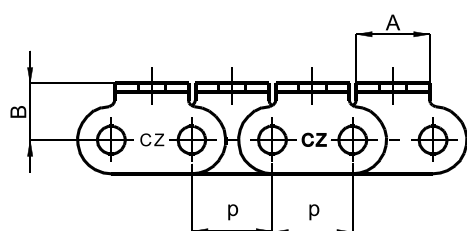
Standard ČZ in stainless steel modification

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 K1	9,525	5,72	6,35	8,00	6,50	3,20	9,00	13,50	1,00	0,46	5 350
08 B-1 K1	12,7	7,75	8,51	11,50	8,90	4,30	12,70	18,70	1,40	0,79	12 000
10 B-1 K1	15,875	9,65	10,16	14,00	10,30	5,30	15,875	23,87	1,60	1,04	14 200
12 B-1 K1	19,05	11,68	12,07	17,00	13,45	6,40	19,05	28,05	1,80	1,39	18 000
06 B-1 K2	9,525	5,72	6,35	8,00	6,50	3,20	9,00	13,50	1,00	0,51	5 350
08 B-1 K2	12,7	7,75	8,51	11,50	8,90	4,30	12,70	18,70	1,40	0,87	12 000
10 B-1 K2	15,875	9,65	10,16	14,00	10,30	5,30	15,875	23,87	1,60	1,13	14 200
12 B-1 K2	19,05	11,68	12,07	17,00	13,45	6,40	19,05	28,05	1,80	1,53	18 000

The plates K1, K2 position must be consulted with producer

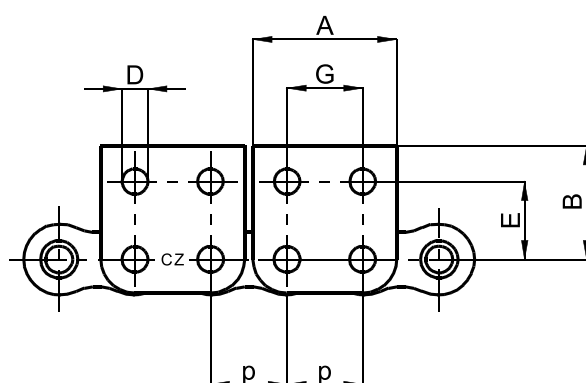
SIMPLEX ROLLER CHAINS WITH ALTERNATELY OUTER AND INNER ATTACHMENTS (ONE SIDE - K1, BOTH SIDES - K2)

ČZ Standard

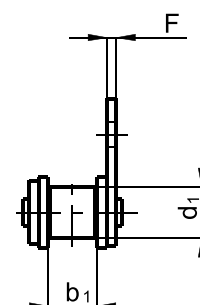


TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	H	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
08 B-1	12,7	7,75	8,51	11,50	8,90	4,30	12,70	18,70	18,70	18 690
10 B-1	15,875	9,65	10,16	14,00	10,30	5,30	15,875	23,87	22,375	23 310
12 B-1	19,05	11,68	12,07	17,00	13,45	6,40	19,05	28,05	26,05	30 345

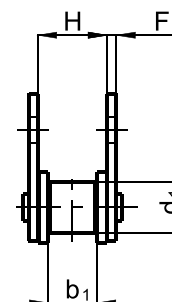
SIMPLEX ROLLER CHAINS WITH ATTACHMENTS M7, M8



TYPE M7



TYPE M8



Standard ČZ in stainless steel modification

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	ATTACHMENT HOLES DISTANCE	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	G	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 M7	9,525	5,72	6,35	17,80	12,30	3,20	9,10	-	1,00	9,53	0,45	5 350
08 B-1 M7	12,7	7,75	8,51	24,00	19,00	4,30	13,00	-	1,50	12,70	0,84	12 000
10 B-1 M7	15,875	9,65	10,16	28,70	24,25	5,30	16,25	-	1,50	15,87	1,10	14 200
12 B-1 M7	19,05	11,68	12,07	34,15	30,00	6,40	21,00	-	1,80	19,05	1,30	18 000
06 B-1 M8	9,525	5,72	6,35	17,80	12,30	3,20	9,10	8,65	1,00	9,53	0,50	5 350
08 B-1 M8	12,7	7,75	8,51	24,00	19,00	4,30	13,00	11,50	1,50	12,70	0,99	12 000
10 B-1 M8	15,875	9,65	10,16	28,70	24,25	5,30	16,25	13,50	1,50	15,87	1,30	14 200
12 B-1 M8	19,05	11,68	12,07	34,15	30,00	6,40	21,00	15,80	1,80	19,05	1,90	18 000

The plates M7, M8 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS M7, M8

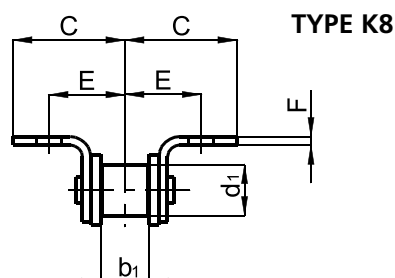
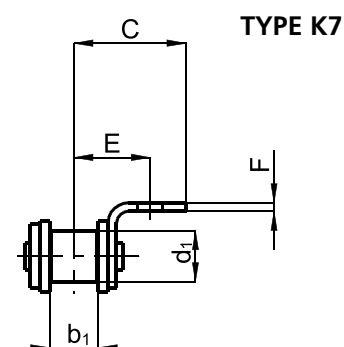
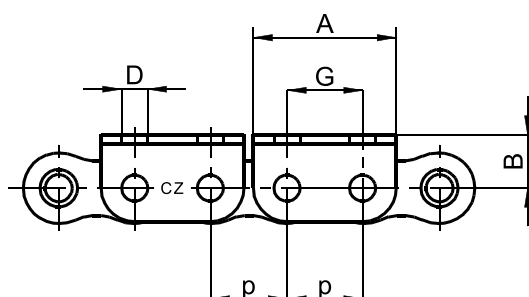
ČZ Standard

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	ATTACHMENT HOLES DISTANCE	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	G	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 M7	9,525	5,72	6,35	17,80	12,30	3,20	9,10	-	1,00	9,53	0,45	9 345
1/2" x 3/16" V.T. M7	12,7	4,88	7,75	24,00	19,00	4,30	13,00	-	1,50	12,70	0,65	10 500
1/2" x 3/16" MOFA M7	12,7	4,88	7,75	24,00	19,00	4,30	13,00	-	1,50	12,70	0,65	15 750
086 M7	12,7	5,30	8,51	24,00	19,00	4,30	13,00	-	1,50	12,70	0,77	18 690
08 B-1 M7	12,7	7,75	8,51	24,00	19,00	4,30	13,00	-	1,50	12,70	0,84	18 690
10 B-1 M7	15,875	9,65	10,16	28,70	24,25	5,30	16,25	-	1,50	15,87	1,10	23 310
12 B-1 M7	19,05	11,68	12,07	34,15	30,00	6,40	21,00	-	1,80	19,05	1,30	30 345
16 B-1 M7	25,4	17,02	15,88	45,50	39,10	8,40	30,50	-	3,00	25,40	3,30	65 000
06 B-1 M8	9,525	5,72	6,35	17,80	12,30	3,20	9,10	8,65	1,00	9,53	0,50	9 345
1/2" x 3/16" V.T. M8	12,7	4,88	7,75	24,00	19,00	4,30	13,00	8,20	1,50	12,70	0,65	10 500
1/2" x 3/16" MOFA M8	12,7	4,88	7,75	24,00	19,00	4,30	13,00	8,20	1,50	12,70	0,65	15 750
086 M8	12,7	5,30	8,51	24,00	19,00	4,30	13,00	9,00	1,50	12,70	0,77	18 690
08 B-1 M8	12,7	7,75	8,51	24,00	19,00	4,30	13,00	11,50	1,50	12,70	0,99	18 690
10 B-1 M8	15,875	9,65	10,16	28,70	24,25	5,30	16,25	13,50	1,50	15,87	1,30	23 310
12 A-1 M8	19,05	12,70	11,91	34,15	30,00	6,40	21,00	18,00	1,80	19,05	2,00	30 345
12 B-1 M8	19,05	11,68	12,07	34,15	30,00	6,40	21,00	15,80	1,80	19,05	1,90	30 345
16 B-1 M8	25,4	17,02	15,88	45,50	39,10	8,40	30,50	25,80	3,00	25,40	3,94	65 000

The plates M7, M8 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS K7, K8

ČZ Standard



Standard ČZ in stainless steel modification

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	ATTACHMENT HOLES DISTANCE	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	F	G	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 K7	9,525	5,72	6,35	17,80	6,50	3,20	9,00	12,20	1,00	9,53	0,45	5 350
08 B-1 K7	12,7	7,75	8,51	24,00	8,90	4,30	12,70	18,70	1,50	12,70	0,84	12 000
10 B-1 K7	15,875	9,65	10,16	28,70	10,30	5,30	15,875	23,87	1,50	15,87	1,10	14 200
12 B-1 K7	19,05	11,68	12,07	34,15	13,45	6,40	19,05	28,05	1,80	19,05	1,30	18 000
06 B-1 K8	9,525	5,72	6,35	17,80	6,50	3,20	9,00	12,20	1,00	9,53	0,50	5 350
08 B-1 K8	12,7	7,75	8,51	24,00	8,90	4,30	12,70	18,70	1,50	12,70	0,99	12 000
10 B-1 K8	15,875	9,65	10,16	28,70	10,30	5,30	15,875	23,87	1,50	15,87	1,30	14 200
12 B-1 K8	19,05	11,68	12,07	34,15	13,45	6,40	19,05	28,05	1,80	19,05	1,90	18 000

The plates K7, K8 position must be consulted with producer

SIMPLEX ROLLER CHAINS WITH ATTACHMENTS K7, K8

ČZ Standard

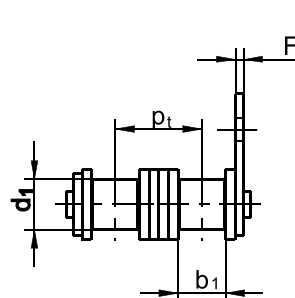
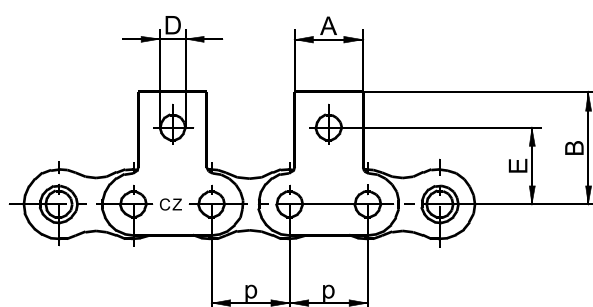
ČZ Standard

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	ATTACHMENT HOLES DISTANCE	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	F	G	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
06 B-1 K7	9,525	5,72	6,35	17,80	6,50	3,20	9,00	12,20	1,00	9,53	0,45	9 345
086 K7	12,7	5,30	8,51	24,00	8,90	4,30	11,50	17,50	1,50	12,70	0,77	18 690
08 B-1 K7	12,7	7,75	8,51	24,00	8,90	4,30	12,70	18,70	1,50	12,70	0,84	18 690
10 B-1 K7	15,875	9,65	10,16	28,70	10,30	5,30	15,875	23,87	1,50	15,87	1,10	23 310
12 B-1 K7	19,05	11,68	12,07	34,15	13,45	6,40	19,05	28,05	1,80	19,05	1,30	30 345
16 B-1 K7	25,4	17,02	15,88	45,50	20,20	8,40	28,80	37,40	3,00	25,40	3,30	65 000
06 B-1 K8	9,525	5,72	6,35	17,80	6,50	3,20	9,00	12,20	1,00	9,53	0,50	9 345
086 K8	12,7	5,30	8,51	24,00	8,90	4,30	11,50	17,50	1,50	12,70	0,77	18 690
08 B-1 K8	12,7	7,75	8,51	24,00	8,90	4,30	12,70	18,70	1,50	12,70	0,99	18 690
10 B-1 K8	15,875	9,65	10,16	28,70	10,30	5,30	15,875	23,87	1,50	15,87	1,30	23 310
12 B-1 K8	19,05	11,68	12,07	34,15	13,45	6,40	19,05	28,05	1,80	19,05	1,90	30 345
16 B-1 K8	25,4	17,02	15,88	45,50	20,20	8,40	28,80	37,40	3,00	25,40	3,94	65 000

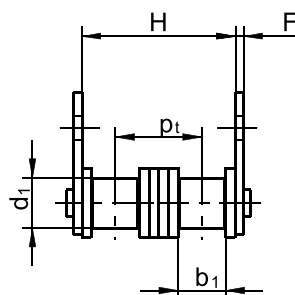
The plates K7, K8 position must be consulted with producer

DUPLEX ROLLER CHAINS WITH ATTACHMENTS M1, M2

ČZ Standard



TYPE M1



TYPE M2

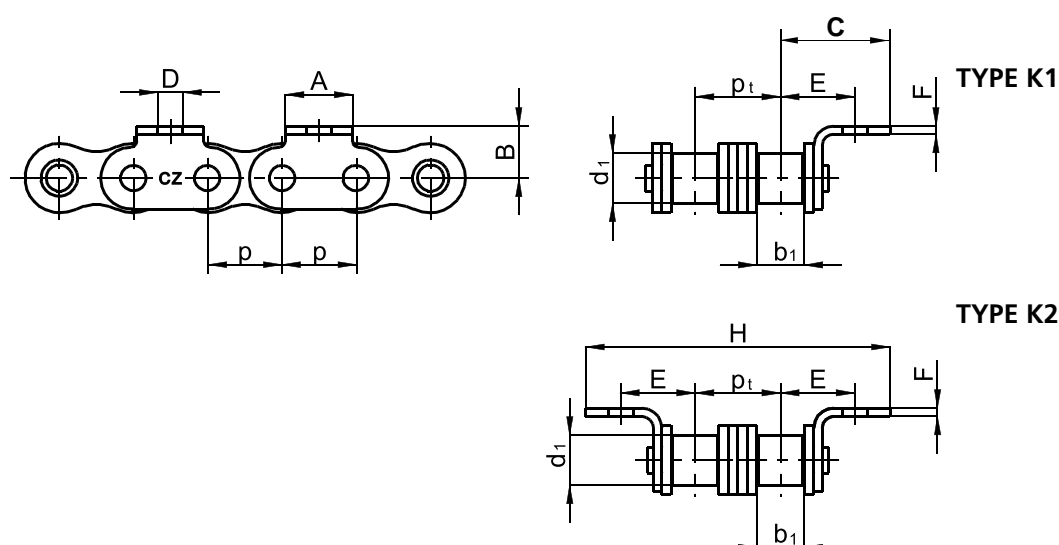
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	H	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-2 M1+	9,525	5,72	6,35	8,00	13,60	3,20	9,10	-	1,00	10,24	17 745
06 B-2 M2+	9,525	5,72	6,35	8,00	13,60	3,20	9,10	19,00	1,00	10,24	17 745
08 B-2 M1	12,7	7,75	8,51	11,50	19,00	4,30	13,00	-	1,40	13,92	32 655
08 B-2 M2	12,7	7,75	8,51	11,50	19,00	4,30	13,00	25,45	1,40	13,92	32 655
10 B-2 M1	15,875	9,65	10,16	14,00	24,00	5,30	16,00	-	1,50	16,59	46 726
10 B-2 M2	15,875	9,65	10,16	14,00	24,00	5,30	16,00	30,00	1,50	16,59	46 726
12 B-2 M1	19,05	11,68	12,07	17,00	30,00	6,40	21,00	-	1,80	19,46	60 690
12 B-2 M2	19,05	11,68	12,07	17,00	30,00	6,40	21,00	35,35	1,80	19,46	60 690
16 B-2 M1	25,4	17,02	15,88	24,00	39,10	8,40	30,50	-	3,00	31,88	130 000
16 B-2 M2	25,4	17,02	15,88	24,00	39,10	8,40	30,50	57,80	3,00	31,88	130 000

+MIDDLE LINK PLATE CONTAINS ONE SOLID PLATE

The plates M1, M2 position must be consulted with producer

DUPLEX ROLLER CHAINS WITH ATTACHMENTS K1, K2

ČZ Standard

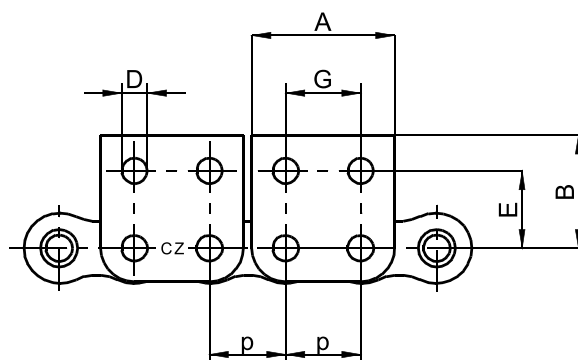


TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	C	E	H	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-2 K1+	9,525	5,72	6,35	8,00	6,50	3,20	13,50	9,00	-	1,00	10,24	17 745
06 B-2 K2+	9,525	5,72	6,35	8,00	6,50	3,20	13,50	9,00	37,24	1,00	10,24	17 745
08 B-2 K1	12,7	7,75	8,51	11,50	8,90	4,30	18,70	12,70	-	1,40	13,92	32 655
08 B-2 K2	12,7	7,75	8,51	11,50	8,90	4,30	18,70	12,70	51,30	1,40	13,92	32 655
10 B-2 K1	15,875	9,65	10,16	14,00	10,30	5,30	23,87	15,875	-	1,50	16,59	46 726
10 B-2 K2	15,875	9,65	10,16	14,00	10,30	5,30	23,87	15,875	64,30	1,50	16,59	46 726
12 B-2 K1	19,05	11,68	12,07	17,00	13,45	6,40	28,05	19,05	-	1,80	19,46	60 690
12 B-2 K2	19,05	11,68	12,07	17,00	13,45	6,40	28,05	19,05	75,60	1,80	19,46	60 690
16 B-2 K1	25,4	17,02	15,88	24,00	20,20	8,40	37,40	28,80	-	3,00	31,88	130 000
16 B-2 K2	25,4	17,02	15,88	24,00	20,20	8,40	37,40	28,80	107,00	3,00	31,88	130 000

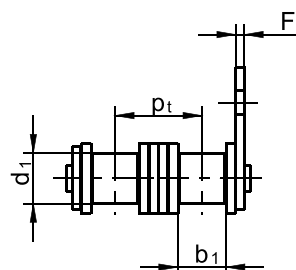
+MIDDLE LINK PLATE CONTAINS ONE SOLID PLATE
The plates K1, K2 position must be consulted with producer

DUPLEX ROLLER CHAINS WITH ATTACHMENTS M7, M8

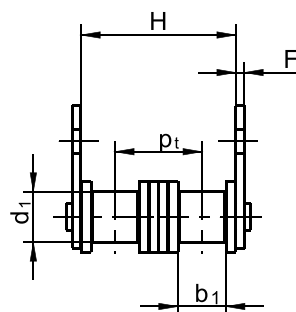
ČZ Standard



TYPE M7



TYPE M8



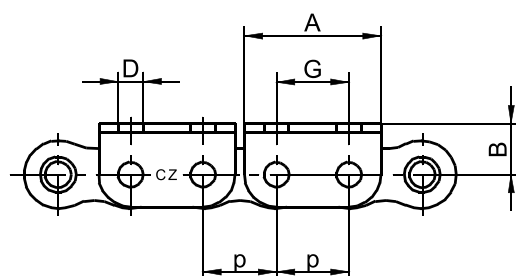
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	G	E	H	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-2 M7+	9,525	5,72	6,35	17,80	12,30	3,20	9,53	9,10	-	1,00	10,24	17 745
06 B-2 M8+	9,525	5,72	6,35	17,80	12,30	3,20	9,53	9,10	19,00	1,00	10,24	17 745
08 B-2 M7	12,7	7,75	8,51	24,00	19,00	4,30	12,70	13,00	-	1,50	13,92	32 655
08 B-2 M8	12,7	7,75	8,51	24,00	19,00	4,30	12,70	13,00	25,45	1,50	13,92	32 655
10 B-2 M7	15,875	9,65	10,16	28,70	24,25	5,30	15,87	16,25	-	1,50	16,59	46 726
10 B-2 M8	15,875	9,65	10,16	28,70	24,25	5,30	15,87	16,25	30,00	1,50	16,59	46 726
12 B-2 M7	19,05	11,68	12,07	34,15	30,00	6,40	19,05	21,00	-	1,80	19,46	60 690
12 B-2 M8	19,05	11,68	12,07	34,15	30,00	6,40	19,05	21,00	35,35	1,80	19,46	60 690
16 B-2 M7	25,4	17,02	15,88	45,50	39,10	8,40	25,40	30,50	-	3,00	31,88	130 000
16 B-2 M8	25,4	17,02	15,88	45,50	39,10	8,40	25,40	30,50	57,80	3,00	31,88	130 000

+ONLY WITH ONE MIDDLE PLATE

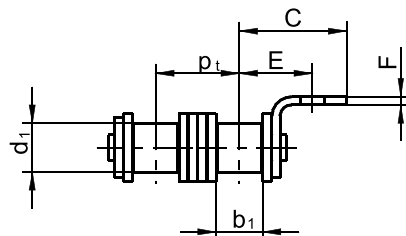
The plates M7, M8 position must be consulted with producer

DUPLEX ROLLER CHAINS WITH ATTACHMENTS K7, K8

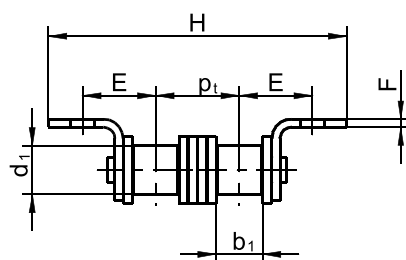
ČZ Standard



TYPE K7



TYPE K8



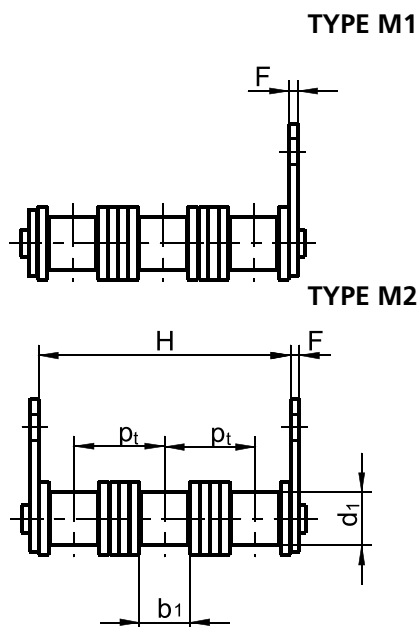
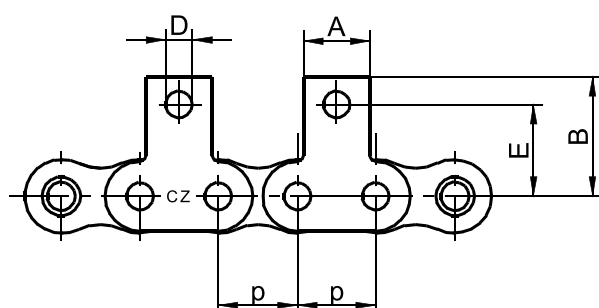
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	C	G	E	H	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-2 K7+	9,525	5,72	6,35	17,80	6,50	3,20	12,20	9,53	9,00	-	1,00	10,24	17 745
06 B-2 K8+	9,525	5,72	6,35	17,80	6,50	3,20	12,20	9,53	9,00	34,64	1,00	10,24	17 745
08 B-2 K7	12,7	7,75	8,51	24,00	8,90	4,30	18,70	12,70	12,70	-	1,50	13,92	32 655
08 B-2 K8	12,7	7,75	8,51	24,00	8,90	4,30	18,70	12,70	12,70	51,30	1,50	13,92	32 655
10 B-2 K7	15,875	9,65	10,16	28,70	10,30	5,30	23,87	15,87	15,875	-	1,50	16,59	46 726
10 B-2 K8	15,875	9,65	10,16	28,70	10,30	5,30	23,87	15,87	15,875	64,30	1,50	16,59	46 726
12 B-2 K7	19,05	11,68	12,07	34,15	13,45	6,40	28,05	19,05	19,05	-	1,80	19,46	60 690
12 B-2 K8	19,05	11,68	12,07	34,15	13,45	6,40	28,05	19,05	19,05	75,60	1,80	19,46	60 690
16 B-2 K7	25,4	17,02	15,88	45,50	20,20	8,40	37,40	25,40	28,80	-	3,00	31,88	130 000
16 B-2 K8	25,4	17,02	15,88	45,50	20,20	8,40	37,40	25,40	28,80	107,00	3,00	31,88	130 000

+ONLY WITH ONE MIDDLE PLATE

The plates K7, K8 position must be consulted with producer

TRIPLEX ROLLER CHAINS WITH ATTACHMENTS M1, M2

ČZ Standard



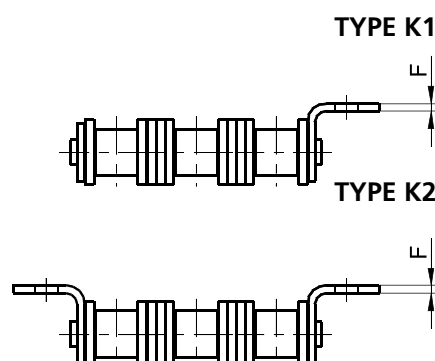
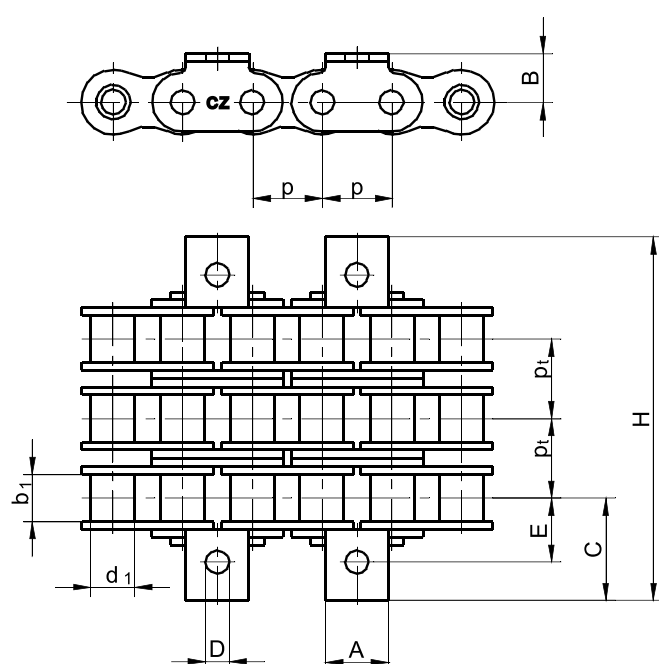
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	H	E	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-3 M1+	9,525	5,72	6,35	8,00	13,60	3,20	-	9,10	1,00	10,24	26 145
06 B-3 M2+	9,525	5,72	6,35	8,00	13,60	3,20	29,15	9,10	1,00	10,24	26 145
08 B-3 M1	12,7	7,75	8,51	11,50	19,00	4,30	-	13,00	1,40	13,92	46 725
08 B-3 M2	12,7	7,75	8,51	11,50	19,00	4,30	39,25	13,00	1,40	13,92	46 725
10 B-3 M1	15,875	9,65	10,16	14,00	24,00	5,30	-	16,00	1,50	16,59	70 035
10 B-3 M2	15,875	9,65	10,16	14,00	24,00	5,30	46,60	16,00	1,50	16,59	70 035
12 B-3 M1	19,05	11,68	12,07	17,00	30,00	6,40	-	21,00	1,80	19,46	91 035
12 B-3 M2	19,05	11,68	12,07	17,00	30,00	6,40	54,70	21,00	1,80	19,46	91 035
16 B-3 M1	25,4	17,02	15,88	24,00	39,10	8,40	-	30,50	3,00	31,88	195 000
16 B-3 M2	25,4	17,02	15,88	24,00	39,10	8,40	87,80	30,50	3,00	31,88	195 000

+MIDDLE LINK PLATE CONTAINS ONE SOLID PLATE

The plates M1, M2 position must be consulted with producer

TRIPLEX ROLLER CHAINS WITH ATTACHMENTS K1, K2

ČZ Standard

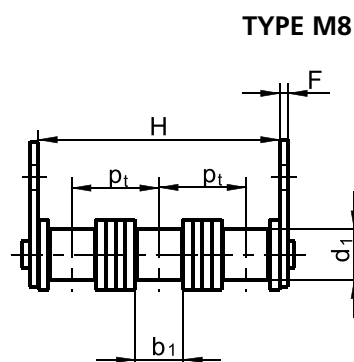
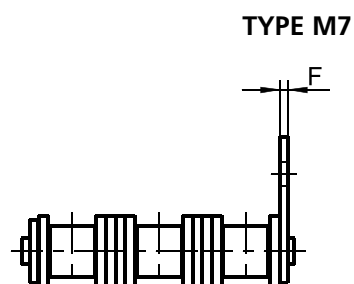
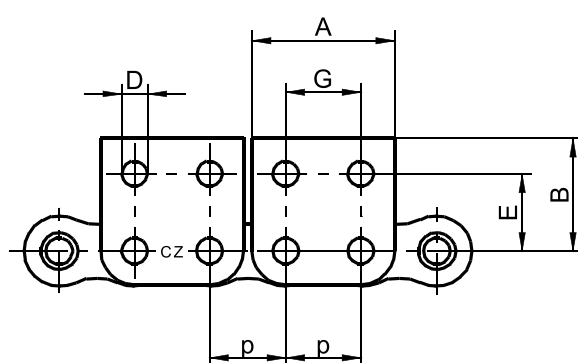


TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	C	E	H	F	pt	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
06 B-3 K1+	9,525	5,72	6,35	8,00	6,50	3,20	13,50	9,00	-	1,00	10,24	26 145
06 B-3 K2+	9,525	5,72	6,35	8,00	6,50	3,20	13,50	9,00	47,50	1,00	10,24	26 145
08 B-3 K1	12,7	7,75	8,51	11,50	8,90	4,30	18,70	12,70	-	1,40	13,92	46 725
08 B-3 K2	12,7	7,75	8,51	11,50	8,90	4,30	18,70	12,70	65,25	1,40	13,92	46 725
10 B-3 K1	15,875	9,65	10,16	14,00	10,30	5,30	23,87	15,875	-	1,50	16,59	70 035
10 B-3 K2	15,875	9,65	10,16	14,00	10,30	5,30	23,87	15,875	80,90	1,50	16,59	70 035
12 B-3 K1	19,05	11,68	12,07	17,00	13,45	6,40	28,05	19,05	-	1,80	19,46	91 035
12 B-3 K2	19,05	11,68	12,07	17,00	13,45	6,40	28,05	19,05	95,00	1,80	19,46	91 035
16 B-3 K1	25,4	17,02	15,88	24,00	20,20	8,40	36,60	28,00	-	3,00	31,88	195 000
16 B-3 K2	25,4	17,02	15,88	24,00	20,20	8,40	36,60	28,00	137,00	3,00	31,88	195 000

+MIDDLE LINK PLATE CONTAINS ONE SOLID PLATE
The plates K1, K2 position must be consulted with producer

TRIPLEX ROLLER CHAINS WITH ATTACHMENTS M7, M8

ČZ Standard

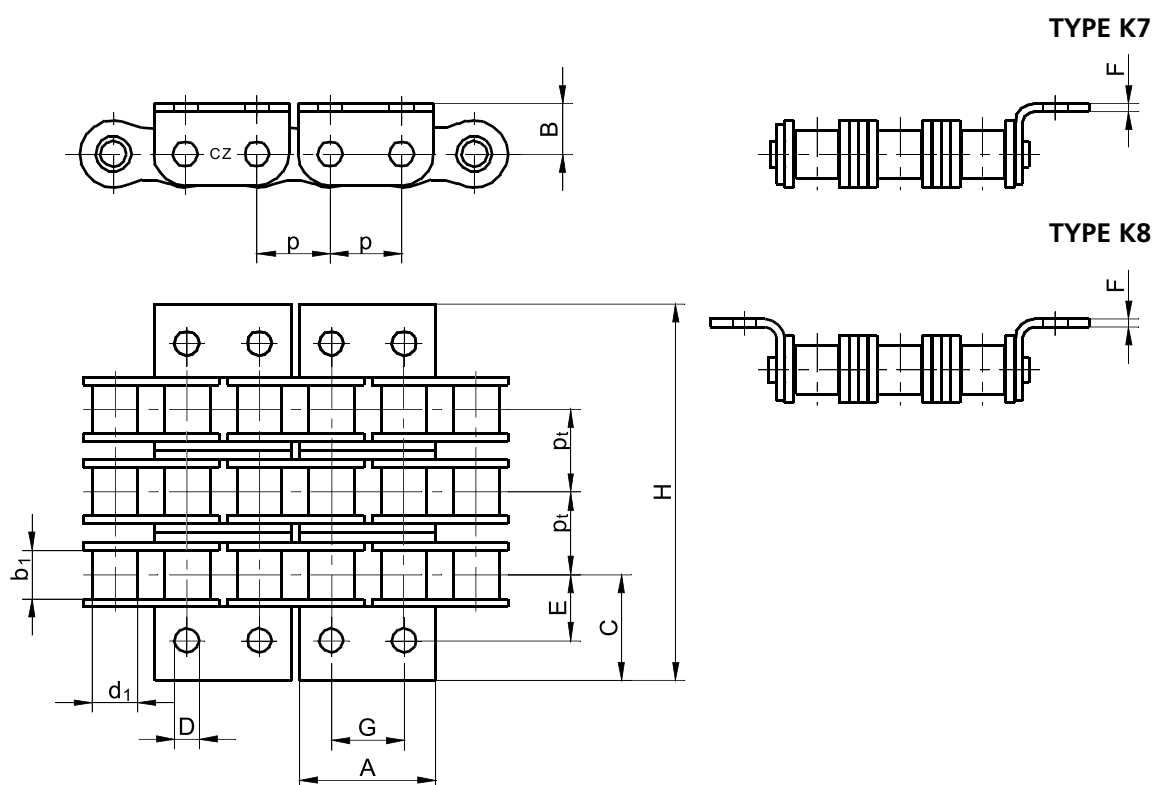


TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b ₁ min.	d ₁ max.	A	B	D	G	E	H	F	p _t	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
08 B-3 M7	12,7	7,75	8,51	24,00	19,00	4,30	12,70	13,00	-	1,50	13,92	46 725
08 B-3 M8	12,7	7,75	8,51	24,00	19,00	4,30	12,70	13,00	39,25	1,50	13,92	46 725
10 B-3 M7	15,875	9,65	10,16	28,70	24,25	5,30	15,87	16,25	-	1,50	16,59	70 035
10 B-3 M8	15,875	9,65	10,16	28,70	24,25	5,30	15,87	16,25	46,60	1,50	16,59	70 035
12 B-3 M7	19,05	11,68	12,07	34,15	30,00	6,40	19,05	21,00	-	1,80	19,46	91 035
12 B-3 M8	19,05	11,68	12,07	34,15	30,00	6,40	19,05	21,00	54,70	1,80	19,46	91 035
16 B-3 M7	25,4	17,02	15,88	45,50	39,10	8,40	25,40	30,50	-	3,00	31,88	195 000
16 B-3 M8	25,4	17,02	15,88	45,50	39,10	8,40	25,40	30,50	89,60	3,00	31,88	195 000

The plates M7, M8 position must be consulted with producer

TRIPLEX ROLLER CHAINS WITH ATTACHMENTS K7, K8

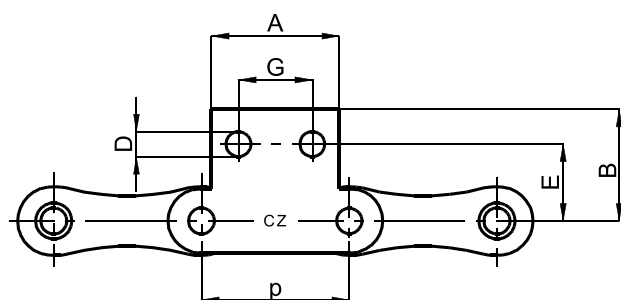
ČZ Standard



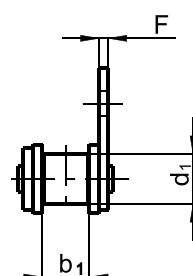
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	TRANSVER. PITCH	BREAKING LOAD
	p	b_1 min.	d_1 max.	A	B	D	C	G	E	H	F	p_t	F_B min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	N
08 B-3 K7	12,7	7,75	8,51	24,00	8,90	4,30	18,70	12,70	12,70	-	1,50	13,92	46 725
08 B-3 K8	12,7	7,75	8,51	24,00	8,90	4,30	18,70	12,70	12,70	65,25	50,40	13,92	46 725
10 B-3 K7	15,875	9,65	10,16	28,70	10,30	5,30	23,87	15,87	15,875	-	1,50	16,59	70 035
10 B-3 K8	15,875	9,65	10,16	28,70	10,30	5,30	23,87	15,87	15,875	80,90	1,50	16,59	70 035
12 B-3 K7	19,05	11,68	12,07	34,15	13,45	6,40	28,05	19,05	19,05	-	1,80	19,46	91 035
12 B-3 K8	19,05	11,68	12,07	34,15	13,45	6,40	28,05	19,05	19,05	95,00	1,80	19,46	91 035
16 B-3 K7	25,4	17,02	15,88	45,50	20,20	8,40	36,60	25,40	28,00	-	3,00	31,88	195 000
16 B-3 K8	25,4	17,02	15,88	45,50	20,20	8,40	36,60	25,40	28,00	137,00	3,00	31,88	195 000

The plates K7, K8 position must be consulted with producer

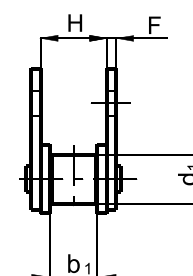
DOUBLE PITCH CHAINS WITH ATTACHMENTS M3, M4



TYPE M3



TYPE M4



Design according to ČSN 02 3316

ČSN	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	ATTACHMENT HOLES DISTANCE	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1	d1	A	B	D	G	E	H	F	q	FB
		min.	max.									min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
C 208 B M3	25,4	7,75	8,51	22,00	19,20	4,30	12,70	13,20	-	1,50	0,72	18 690
C 210 B M3	31,75	9,65	10,16	28,00	25,10	5,30	15,88	17,10	-	1,50	0,63	23 310
C 212 B M3	38,1	11,68	12,07	35,00	30,60	6,40	19,05	21,60	-	1,80	0,85	30 345
C 208 B M4	25,4	7,75	8,51	22,00	19,20	4,30	12,70	13,20	11,50	1,50	0,74	18 690
C 210 B M4	31,75	9,65	10,16	28,00	25,10	5,30	15,88	17,10	13,50	1,50	0,67	23 310
C 212 B M4	38,1	11,68	12,07	35,00	30,60	6,40	19,05	21,60	15,80	1,80	0,90	30 345

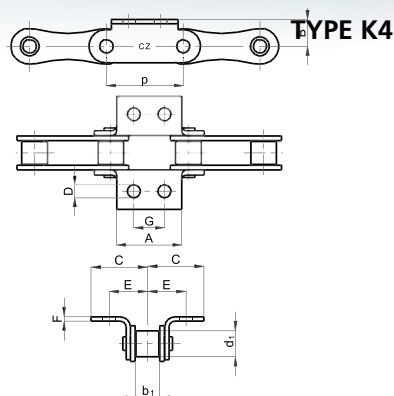
The plates M3, M4 position must be consulted with producer

ČZ Standard

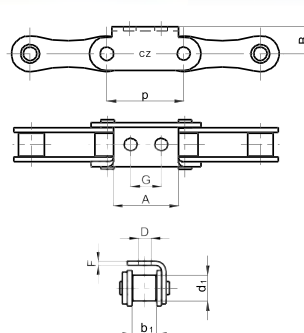
TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	ATTACHMENT HOLES DISTANCE	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1	d1	A	B	D	G	E	H	F	q	FB
		min.	max.									min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
208 A M3	25,4	7,85	7,95	22,00	19,20	4,30	12,70	13,20	-	1,50	0,72	17 500
210 A M3	31,75	9,53	10,16	28,00	25,10	5,30	15,88	17,10	-	1,50	0,73	23 310
212 A M3	38,1	12,70	11,91	35,00	30,60	6,40	19,05	21,60	-	1,80	1,02	30 345
208 A M4	25,4	7,85	7,95	22,00	19,20	4,30	12,70	13,20	11,30	1,50	0,74	17 500
210 A M4	31,75	9,53	10,16	28,00	25,10	5,30	15,88	17,10	14,00	1,50	0,77	23 310
212 A M4	38,1	12,70	11,91	35,00	30,60	6,40	19,05	21,60	17,90	1,80	1,07	30 345

The plates M3, M4 position must be consulted with producer

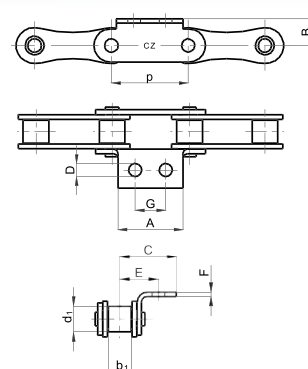
DOUBLE PITCH CHAINS WITH ATTACHMENTS K3, K4



TYPE K3



TYPE K3



Design according to ČSN 02 3316

ČSN	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	ATTACHMENT HOLES DISTANCE	DIMENSION	DIMENSION	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	G	E	C	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
C 208 B K3	25,4	7,75	8,51	22,00	9,12	4,30	12,70	12,70	18,70	1,50	0,72	18 690
C 210 B K3	31,75	9,65	10,16	28,00	11,13	5,30	15,88	15,875	23,87	1,50	0,63	23 310
C 212 B K3	38,1	11,68	12,07	35,00	14,68	6,40	19,05	19,05	27,05	1,80	0,85	30 345
C 208 B K4	25,4	7,75	8,51	22,00	9,12	4,30	12,70	12,70	18,70	1,50	0,74	18 690
C 210 B K4	31,75	9,65	10,16	28,00	11,13	5,30	15,88	15,875	23,87	1,50	0,67	23 310
C 212 B K4	38,1	11,68	12,07	35,00	14,68	6,40	19,05	19,05	27,05	1,80	0,90	30 345

The plates K3, K4 position must be consulted with producer

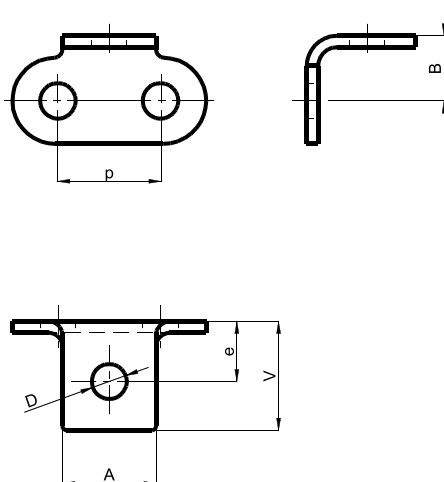
ČZ Standard

TRADE MARK ČZ	PITCH	INSIDE WIDTH	ROLLER DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLE DIAMETER	DIMENSION	DIMENSION	ATTACHMENT HOLES DISTANCE	ATTACHMENT PLATE THICKNESS	WEIGHT	BREAKING LOAD
	p	b1 min.	d1 max.	A	B	D	E	C	G	F	q	FB min.
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	N
208 A K3	25,4	7,85	7,95	22,00	9,12	4,30	12,60	18,60	12,70	1,50	0,72	17 500
210 A K3	31,75	9,53	10,16	28,00	11,13	5,30	16,10	24,10	15,88	1,50	0,80	23 310
212 A K3	38,1	12,70	11,91	35,00	14,68	6,40	20,70	28,70	19,05	1,80	1,07	30 345
208 A K4	25,4	7,85	7,95	22,00	9,12	4,30	12,60	18,60	12,70	1,50	0,74	17 500
210 A K4	31,75	9,53	10,16	28,00	11,13	5,30	16,10	24,10	15,88	1,50	0,84	23 310
212 A K4	38,1	12,70	11,91	35,00	14,68	6,40	20,70	28,70	19,05	1,80	1,17	30 345

The plates K3, K4 position must be consulted with producer

ATTACHMENTS

ČZ Standard



FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	B	D	e	V	
06 B	9,525	8,00	6,50	4,50	4,30	8,80	outer
06 B	9,525	8,00	6,50	4,50	4,30	8,80	connecting
08 B	12,7	11,50	8,90	3,30	7,00	13,00	outer
08 B	12,7	11,50	8,90	3,30	7,00	13,00	inner
08 A	12,7	11,50	8,90	4,30	8,80	14,80	inner
08 B	12,7	11,50	8,00	4,30	7,40	13,40	outer
08 B	12,7	11,50	8,90	4,30	8,30	13,00	outer
08 B	12,7	11,50	8,90	4,30	8,30	13,00	connecting
08 B	12,7	11,50	8,90	4,30	8,80	14,80	inner
08 B	12,7	11,50	8,90	4,30	8,80	13,00	outer
08 B	12,7	11,50	8,90	4,30	8,80	13,00	connecting
08 B	12,7	11,50	8,90	4,55	7,40	13,00	outer
08 B	12,7	11,50	8,90	5,00	7,00	13,00	outer
08 B	12,7	11,50	8,90	5,30	7,00	13,00	outer
08 B	12,7	11,50	8,90	5,30	7,00	13,00	connecting
08 B	12,7	11,50	8,90	6,40	7,00	13,00	outer
10 B	15,875	14,00	10,30	4,00	9,20	17,20	outer
10 B	15,875	14,00	10,10	4,30	5,80	16,80	outer

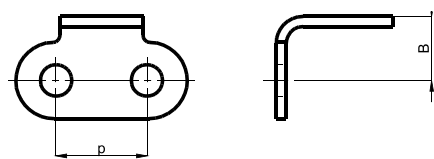
ATTACHMENTS

ČZ Standard

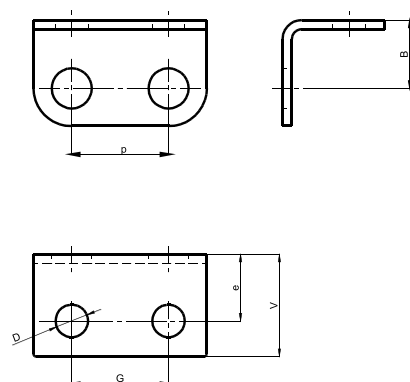
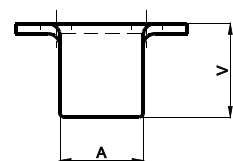
FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	B	D	e	V	
10 B	15,875	14,00	10,10	5,20	7,80	14,70	outer
10 B	15,875	14,00	10,10	5,20	7,80	14,70	connecting
10 B	15,875	14,00	10,30	5,30	10,95	18,95	inner
10 B	15,875	14,00	10,30	6,40	10,95	18,95	inner
10 B	15,875	14,00	10,30	6,40	9,20	17,20	outer
10 B	15,875	14,00	10,30	6,40	9,20	17,20	connecting
10 B	15,875	14,00	10,30	7,55	9,20	17,20	outer
For riveting nut ANCHOR MINARB BN 197 M6 for the plate thickness 0,5 – 1,6 mm							
10 B	15,875	14,00	10,30	7,55	9,20	17,20	connecting
For riveting nut ANCHOR MINARB BN 197 M6 for the plate thickness 0,5 – 1,6 mm							
10 B	15,875	14,00	11,20	5,30	8,20	16,20	outer
10 B	15,875	14,00	11,20	5,30	8,20	16,20	connecting
12 A	19,05	15,70	12,20	5,60	10,30	18,20	outer
12 B	19,05	17,00	13,45	5,64	11,10	20,10	outer
12 B	19,05	17,00	13,45	6,01	11,10	20,10	outer
12 B	19,05	17,00	13,45	6,40	9,60	20,10	outer
12 B	19,05	17,00	13,45	6,40	11,50	20,10	inner
12 B	19,05	17,00	13,45	6,40	13,10	20,10	inner
12 B	19,05	17,00	13,45	9,46	11,10	20,10	outer
For riveting nut ANCHOR MINARB BN 197 M6 for the plate thickness 1,7 - 2,4 mm							
12 B	19,05	17,00	13,45	9,46	11,10	20,10	connecting
For riveting nut ANCHOR MINARB BN 197 M6 for the plate thickness 1,7 - 2,4 mm							
16 B	25,4	24,00	17,00	8,40	16,20	25,60	outer
16 B	25,4	24,00	17,00	8,40	16,20	25,60	connecting
16 B	25,4	24,00	18,00	8,40	16,20	24,60	outer
16 B	25,4	24,00	18,00	8,40	16,20	24,60	connecting
16 B	25,4	24,00	18,00	9,00	16,20	24,60	outer
16 B	25,4	24,00	18,00	9,00	16,20	24,60	connecting
16 B	25,4	24,00	20,20	8,40	13,70	24,60	outer
16 B	25,4	24,00	20,20	8,40	13,70	24,60	connecting
16 B	25,4	24,00	20,20	10,20	16,00	24,60	outer
16 B	25,4	24,00	20,20	10,20	16,00	24,60	connecting

ATTACHMENTS

ČZ Standard



FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	B	V	
08 B	12,70	11,50	8,90	13,00	outer
08 B	12,70	11,50	8,90	13,00	connecting
12 B	19,05	17,00	13,45	20,10	outer

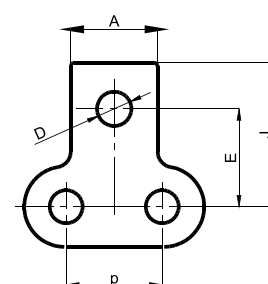


FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	B	D	e	G	V	
08 B	12,7	8,50	4,30	8,10	12,70	13,30	outer
08 B	12,7	8,50	4,30	9,90	12,70	13,30	inner
08 B	12,7	8,90	4,30	13,10	12,70	19,10	outer
10 B	15,875	10,30	5,30	10,95	15,88	17,45	outer
10 B	15,875	10,30	5,30	10,95	15,88	17,45	connecting
12 B	19,05	11,80	6,40	9,60	19,05	17,00	outer
12 B	19,05	11,80	6,40	13,60	19,05	22,60	outer
12 B	19,05	13,45	5,30	11,10	19,05	17,30	outer
12 B	19,05	13,45	6,40	13,10	19,05	20,10	inner

ATTACHMENTS

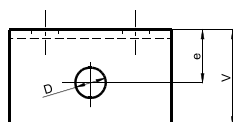
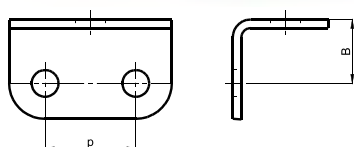
ČZ Standard

FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	D	E	J	
06 B	9,525	8,00	4,50	9,10	13,60	outer
06 B	9,525	8,00	4,50	9,10	13,60	connecting
08 B	12,7	11,50	4,30	13,00	20,60	inner
08 B	12,7	11,50	4,30	14,30	19,00	outer
08 B	12,7	11,50	4,37	14,60	19,00	outer
08 B	12,7	11,50	4,37	14,60	19,00	connecting
08 B	12,7	11,50	4,55	13,00	19,00	outer
08 B	12,7	11,50	4,55	13,40	19,00	outer
08 B	12,7	11,50	5,00	13,00	19,00	outer
08 B	12,7	11,50	6,40	13,00	19,00	outer
08 B	12,7	11,50	6,40	13,00	19,00	connecting
10 B	15,875	14,00	4,30	13,00	24,00	outer
10 B	15,875	14,00	4,30	13,00	24,00	connecting
10 B	15,875	14,00	4,99	16,70	19,00	outer
10 B	15,875	14,00	4,99	16,70	19,00	connecting
10 B	15,875	14,00	5,20	15,00	21,90	outer
10 B	15,875	14,00	5,30	16,00	25,55	inner
12 A	19,05	15,70	5,60	18,25	26,15	outer
12 A	19,05	15,70	5,60	18,25	26,15	inner
12 B	19,05	17,00	5,64	21,00	30,00	outer
12 B	19,05	17,00	6,40	19,50	30,00	outer
12 B	19,05	17,00	6,40	21,00	30,00	inner
12 B	19,05	17,00	6,40	21,40	30,00	inner
12 B	19,05	17,00	6,40	19,50	30,00	connecting
16 B	25,4	24,00	8,40	27,50	36,90	outer
16 B	25,4	24,00	8,40	27,50	36,90	connecting
16 B	25,4	24,00	8,40	28,50	36,90	outer
16 B	25,4	24,00	8,40	28,50	36,90	connecting
16 B	25,4	24,00	8,40	28,20	39,10	outer
16 B	25,4	24,00	8,40	28,20	39,10	connecting
16 B	25,4	24,00	9,20	30,50	39,10	outer
16 B	25,4	24,00	9,20	30,50	39,10	connecting

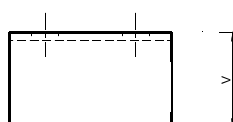
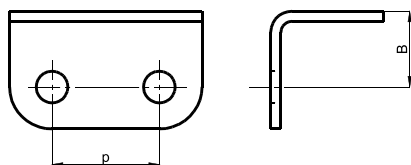


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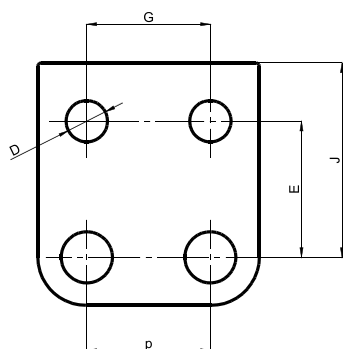
ČZ Standard



FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	B	D	e	V	
08 B	12,7	8,90	6,40	8,30	13,00	outer
08 B	12,7	8,90	6,40	8,30	13,00	connecting
10 B	15,875	10,30	5,30	9,20	17,20	outer
12 B	19,05	13,45	6,40	11,10	20,10	outer
12 B	19,05	13,45	6,40	11,10	20,10	connecting
16 B	25,4	20,20	8,20	16,00	24,60	outer



FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	PLATE
	p	B	V	
06 B	9,525	6,50	7,90	outer
08 B	12,7	8,90	13,00	outer
08 B	12,7	8,90	13,00	connecting
08 B	12,7	8,90	19,10	outer
12 B	19,05	13,45	20,10	outer

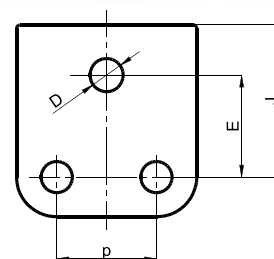


FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	D	E	G	J	
06 B	9,525	3,20	9,10	9,41	12,30	outer
06 B	9,525	3,20	9,10	9,41	12,30	connecting
08 B	12,7	4,30	13,80	12,70	19,00	outer
08 B	12,7	4,30	15,60	12,70	19,00	inner
10 B	15,875	5,30	16,25	15,87	24,25	inner
10 B	15,875	5,30	17,75	15,88	24,25	outer
10 B	15,875	5,30	17,75	15,88	24,25	connecting
12 B	19,05	5,30	21,00	19,05	27,20	outer
12 B	19,05	5,64	21,00	19,05	30,00	outer
12 B	19,05	6,40	21,00	19,05	30,00	inner
12 B	19,05	6,40	23,00	19,05	30,00	inner

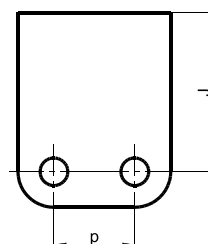
ATTACHMENTS

ČZ Standard

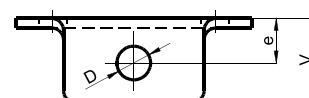
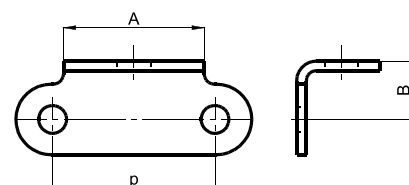
FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	D	E	J	
08 B	12,7	4,30	17,00	23,00	outer
08 B	12,7	4,30	17,00	25,10	outer
08 B	12,7	6,40	14,30	19,00	outer
10 B	15,875	5,30	16,25	24,25	outer
16 B	25,4	8,20	30,50	39,10	outer



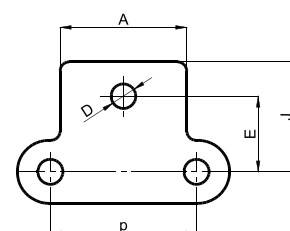
FOR CHAIN	NOMINAL PITCH	DIMENSION	PLATE
	p	J	
06 B	9,525	8,10	outer
08 B	12,7	19,00	outer
08 B	12,7	25,10	outer
10 B	15,875	24,25	outer
10 B	15,875	24,25	connecting
10 B	15,875	33,50	outer
12 B	19,05	14,00	outer
12 B	19,05	14,00	inner
12 B	19,05	14,00	connecting
12 B	19,05	24,30	inner
16 B	25,4	39,10	outer



FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	B	D	e	V	
208 B	25,4	22,00	8,50	4,30	8,10	13,60	outer
208 B	25,4	22,00	9,12	4,30	7,00	13,00	outer
208 B	25,4	22,00	9,12	5,30	7,00	13,00	outer
210 B	31,75	28,00	11,13	4,30	9,20	17,20	outer
210 B	31,75	28,00	11,13	5,30	9,20	17,20	outer
212 B	38,10	35,00	14,68	6,40	11,15	19,15	outer



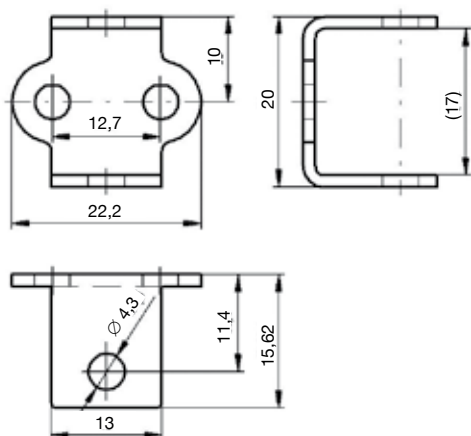
FOR CHAIN	NOMINAL PITCH	DIMENSION	DIMENSION	DIMENSION	DIMENSION	PLATE
	p	A	D	E	J	
208 B	25,4	22,00	4,30	13,70	19,20	outer
208 B	25,4	22,00	4,30	13,20	19,20	outer
208 B	25,4	22,00	5,30	13,20	19,20	outer
212 B	38,1	35,00	6,40	21,90	29,90	outer



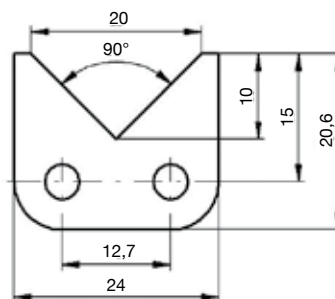
ATTACHMENTS

ČZ Standard

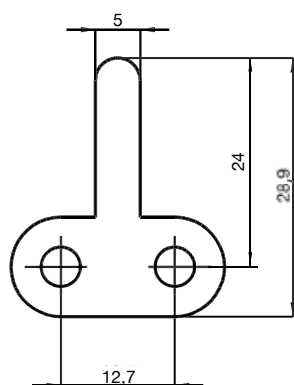
1/2"x1/4" MOFA, 1/2"x3/16" MOFA outer, connecting



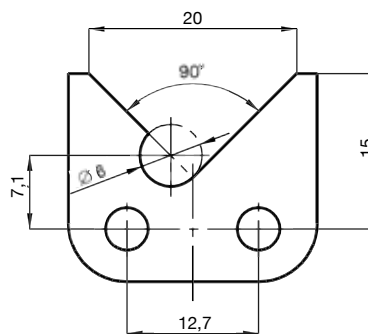
1/2"x3/16" VD, 1/2"x3/16" MOFA, 1/2"x1/4" MOFA outer



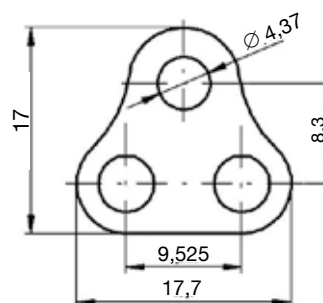
1/2"x3/16" Velo outer, inner



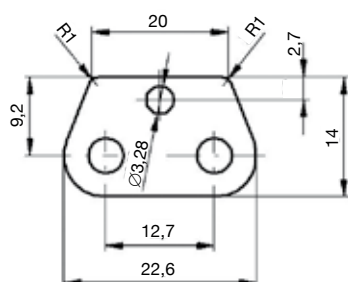
1/2"x3/16" Mofa outer



06 A, 06 B inner



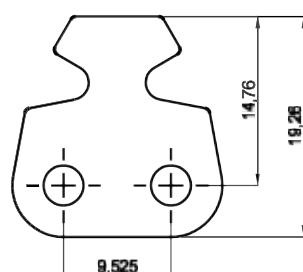
1/2"x3/16" MOFA, 1/2"x1/4" MOFA outer



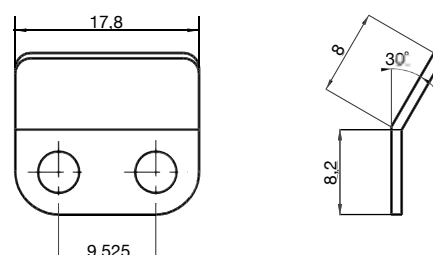
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ČZ Standard

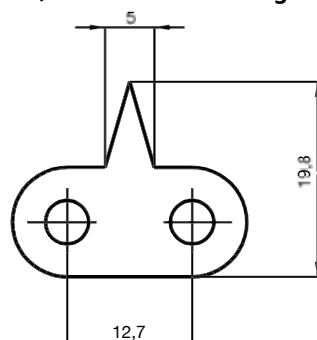
06 C outer, inner and connecting



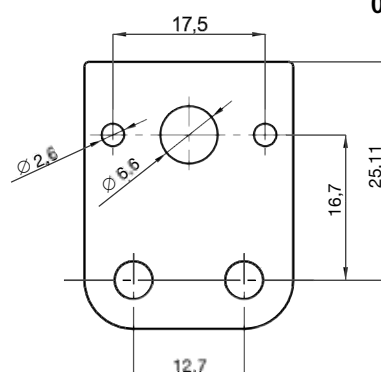
06 B outer, inner and connecting



08B outer, inner and connecting

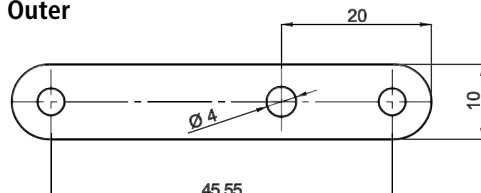


08B Outer

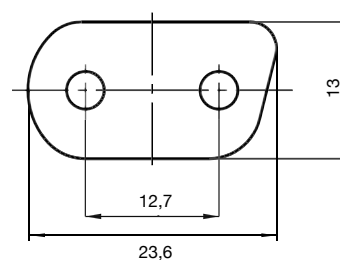


Straight pointed end or grinded under 15° angle taper can be oriented inside or outside of the chain

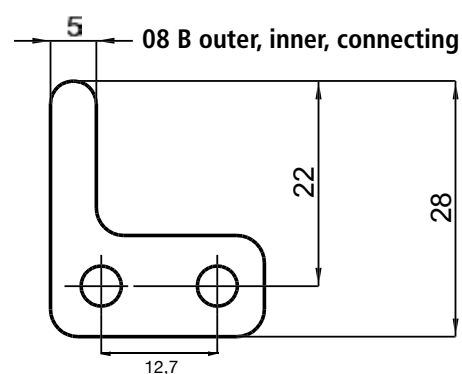
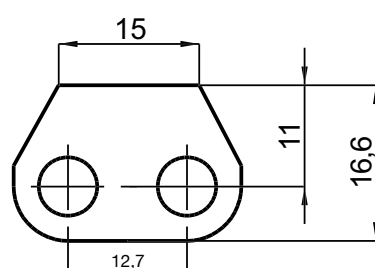
081 Outer



082 Outer



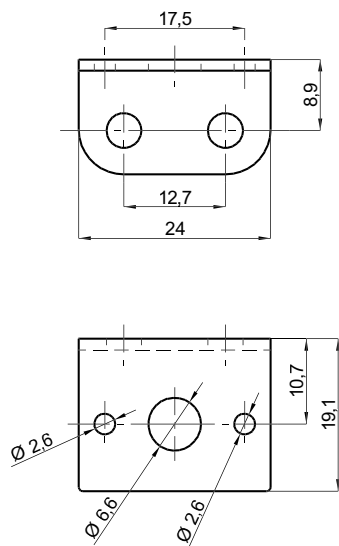
08 B outer, inner, connecting



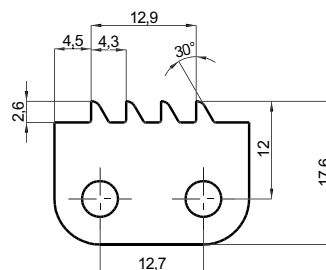
ATTACHMENTS

ČZ Standard

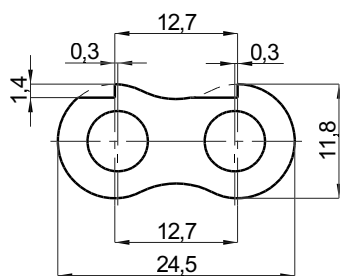
08 B outer



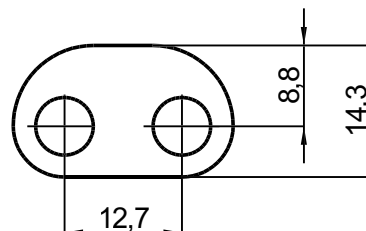
08 B outer, connecting



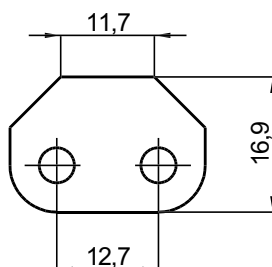
08 B a 08 A outer, inner, connecting



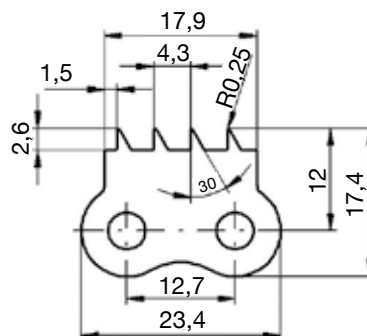
08 B a 08 A inner



08 B outer



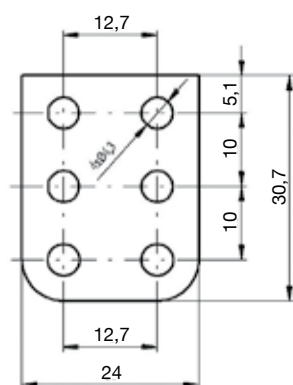
08 B, 086 outer, connecting



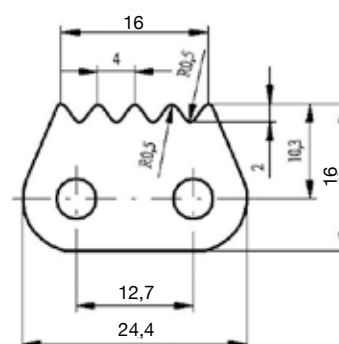
ATTACHMENTS

ČZ Standard

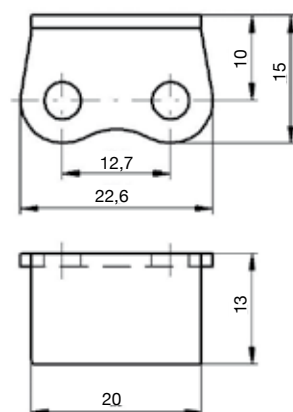
08 B, 086 outer



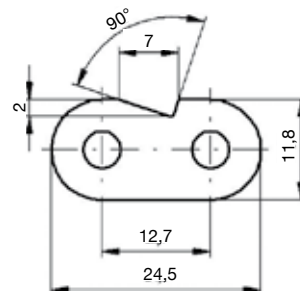
08 B a 08 A outer, inner, connecting



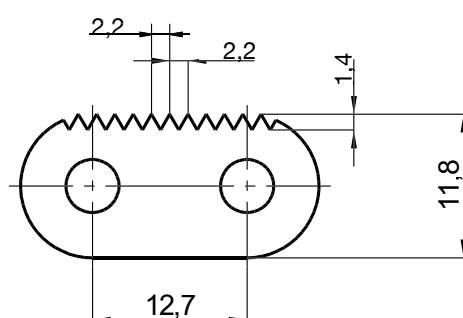
08 B, 086 outer, connecting



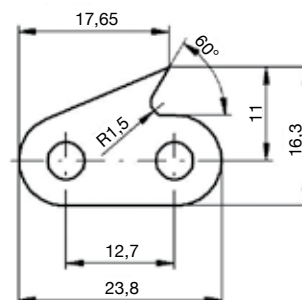
08 B a 086 outer, inner, connecting



08 B outer, inner, connecting



08 B, 086 outer, connecting

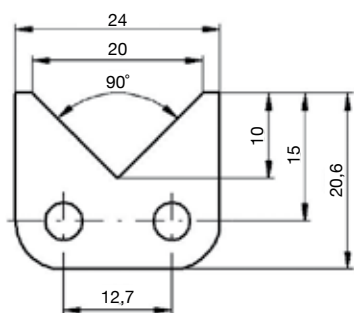


Apex is grinded

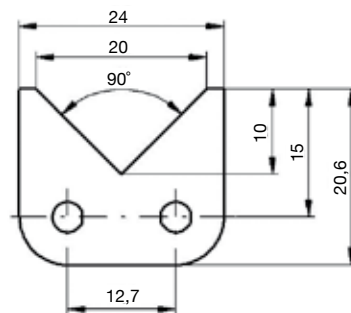
ATTACHMENTS

ČZ Standard

08 B, 086 outer

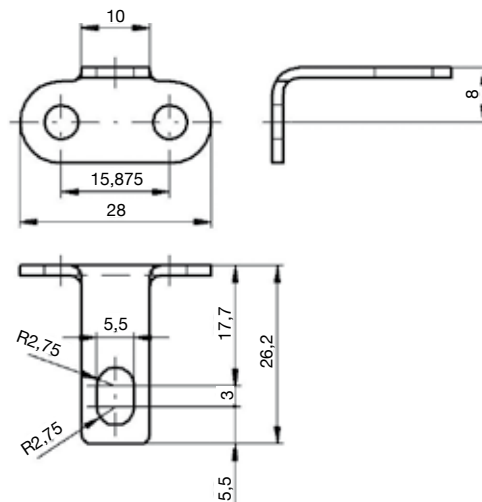
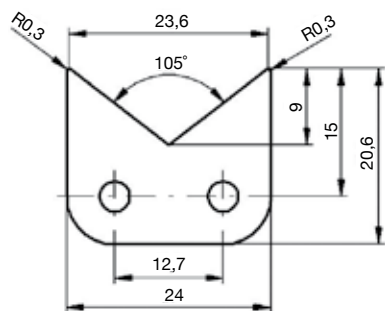


081, 082, 1/2"x3/16" VELO outer

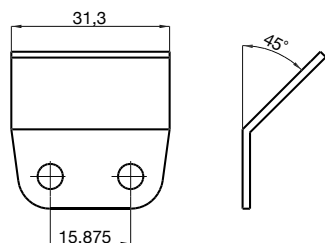


10 B, 101 outer

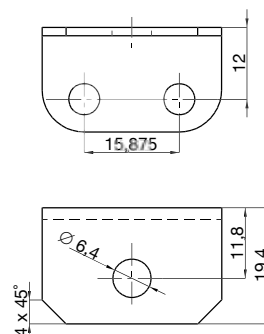
081, 082, 1/2"x3/16" VELO outer



10 B outer



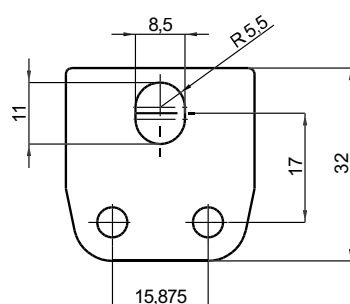
10 B outer



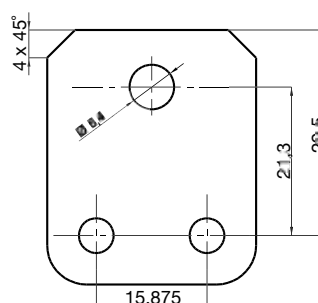
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ČZ Standard

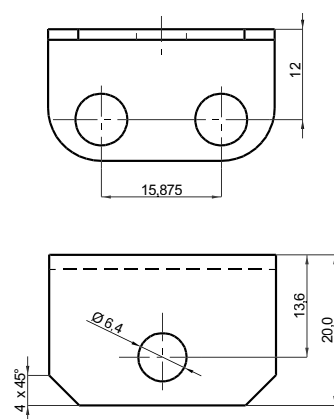
10 B outer



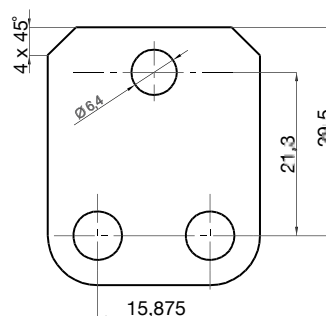
10 B inner



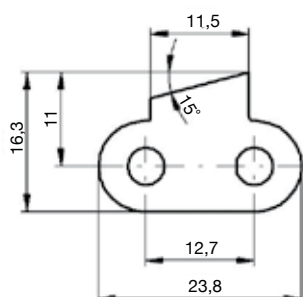
10 B inner



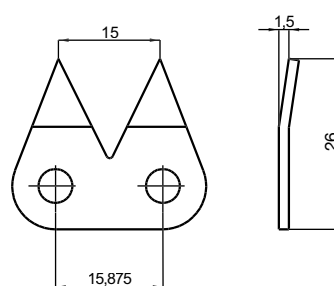
10 B outer



08 B, 086 outer, connecting



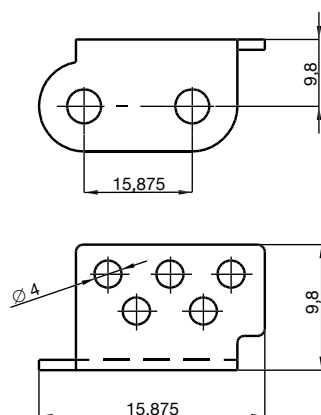
10 B outer, inner and connecting



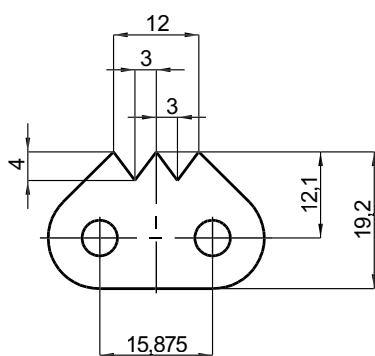
ATTACHMENTS

ČZ Standard

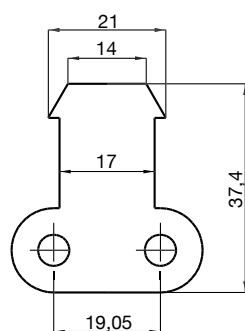
10 B outer



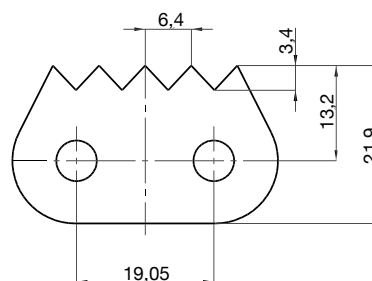
10 B outer, inner and connecting



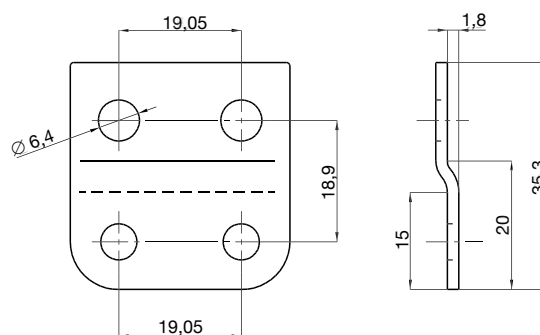
12 B outer



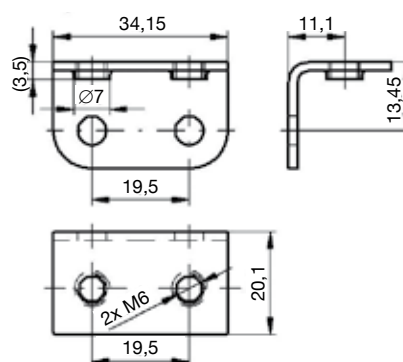
12 B a 12 A outer, inner and connecting



12 B outer



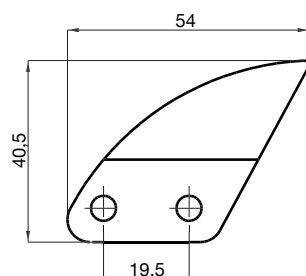
12B outer



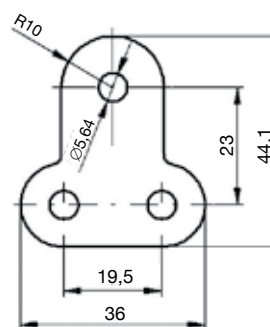
ATTACHMENTS

ČZ Standard

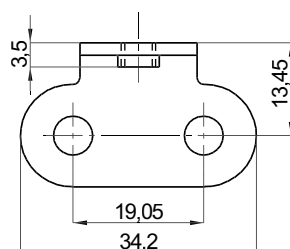
12 B outer right and left



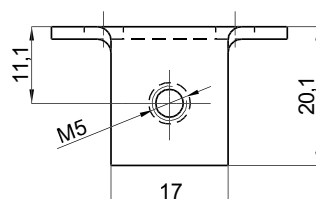
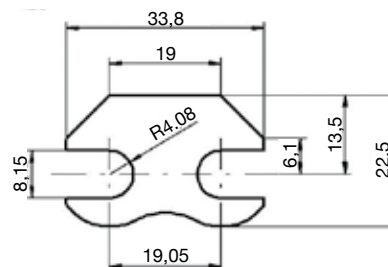
12B inner



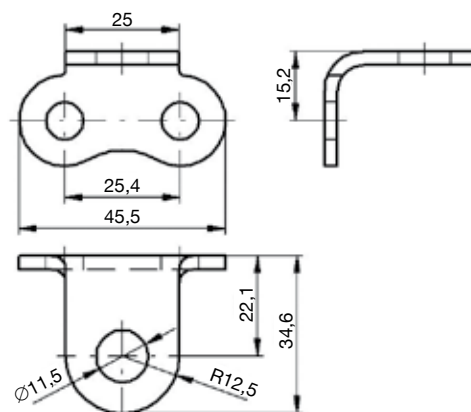
12 B outer



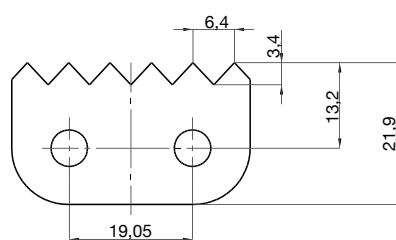
12 B



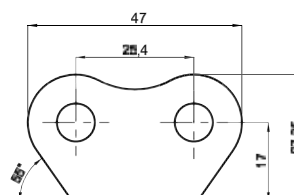
16 B outer



12 B a 12 A outer, inner and connecting



16 B outer

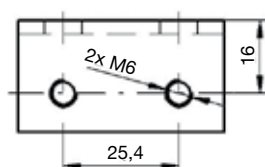
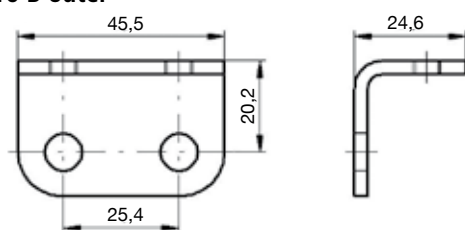


Straight or grinded apex under $\angle 15^\circ$

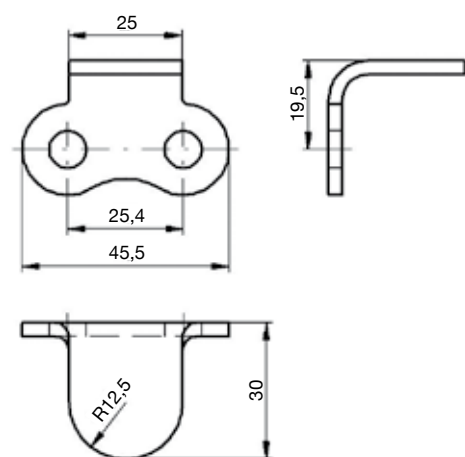
ATTACHMENTS

ČZ Standard

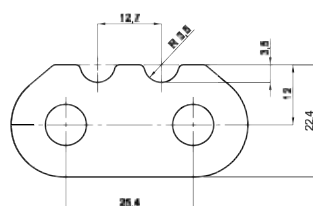
16 B outer



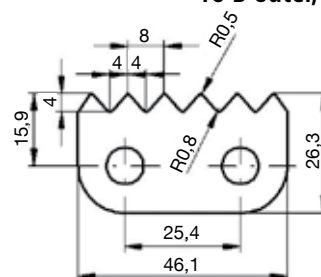
16 B outer, connecting



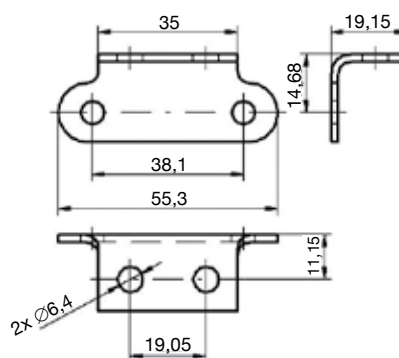
16 B outer, inner, connecting



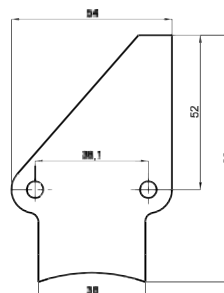
16 B outer, inner, connecting



212 A outer, connecting



C 212 B outer, connecting



C 212 B outer, right, left connecting right

