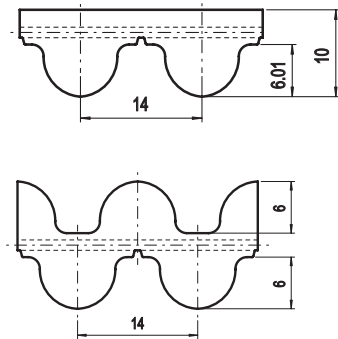


HTD14M



Belt characteristics

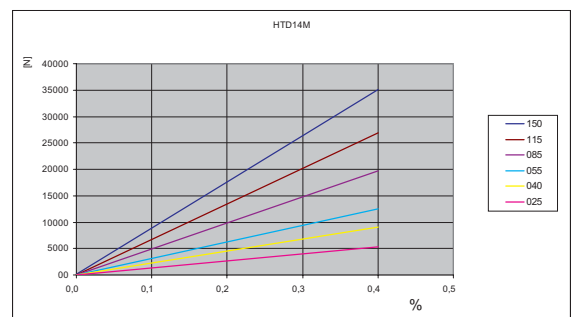
- Polyurethane timing belt with round tooth profile and high tensile load tension cords. Produced according to ISO 13050
- Metric pitch 14 mm
- The round tooth profile, allows a uniform load distribution that guarantees high performances high transmissible torque and precise tooth engagement.
- Widely used in linear positioning, heavy power transmission applications
- Double sided tooth construction available
- Width tolerance: $\pm 1,0$ [mm]
- Length tolerance: $\pm 0,5$ [mm/m]
- Thickness tolerance: $\pm 0,4$ [mm]

HTD14M Technical data

Belt width b [mm]	Allowable tensile load Type M F_{Tzul} [N]	Allowable tensile load Type V F_{Tzul} [N]	Breaking load Type M F_{Br} [N]	Specific spring rate C_{spez} [N]	Weight [kg/m]
25	5280	2640	19250	1320000	0,30
40	9120	4560	33250	2280000	0,44
55	12480	6240	45500	3120000	0,61
85	19680	9840	71750	4920000	0,94
115	26880	13440	98000	6720000	1,30
150	35040	17520	127750	8760000	1,68

Other widths are available on request.

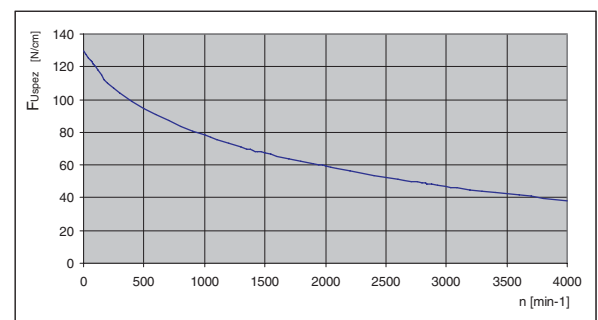
Load / Elongation [%]



Tooth shear strength

rpm	F_{Uspez} [N/cm]	rpm	F_{Uspez} [N/cm]	rpm	F_{Uspez} [N/cm]
0	130,00	800	83,80	1900	60,49
20	127,69	900	80,85	2000	59,01
40	125,56	1000	78,14	2200	56,23
60	123,60	1100	75,63	2400	53,68
80	121,78	1200	73,31	2600	51,30
100	120,11	1300	71,14	2800	49,09
200	109,77	1400	69,11	3000	47,01
300	104,29	1440	68,33	3200	45,06
400	99,19	1500	67,19	3400	43,22
500	94,65	1600	65,38	3600	41,48
600	90,64	1700	63,67	3800	39,82
700	87,04	1800	62,04	4000	38,24

Tooth shear strength / rpm


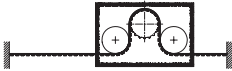


The specific load F_{Uspez} is the maximum load which one single belt tooth 1 cm wide can withstand in all operating conditions. This force is related to the drive rpm. The total load F_u transmissible by the belt in the drive is calculated by:

$$F_u [N] = F_{Uspez} \cdot z_e \cdot b$$

- F_u [N] = peripheral force
- F_{Uspez} [N/cm] = specific load
- z_e = number of teeth in mesh in the small pulley
- z_{emax} = max. no of teeth in mesh to be considered for the calculation of the drive
- z_{emax} = 12 for ELATECH® M
- z_{emax} = 6 for ELATECH® V
- b [cm] = belt width in cm

Flexibility

Minimum pulley number of teeth and minimum idler diameter		
HTD14M		TYPE OF CORD
		STANDARD
 Drive without reverse bending	Timing pulley z_{min}	28
	Idler running on belt teeth d_{min}	120 mm
 Drive with reverse bending	Timing pulley z_{min}	28
	Idler running on belt back d_{min}	180 mm

Timing pulleys

z	da	dw	z	da	dw	z	da	dw	z	da	dw
28	122,12	124,77	57	251,22	254,01	86	380,46	383,23	115	509,69	512,47
29	126,58	129,22	58	255,68	258,46	87	384,91	387,70	116	514,14	516,93
30	130,99	133,69	59	260,14	262,91	88	389,37	392,15	117	518,60	521,38
31	135,45	138,14	60	264,60	267,38	89	393,83	396,60	118	523,06	525,83
32	139,88	142,59	61	269,04	271,83	90	398,29	401,07	119	527,51	530,30
33	144,35	147,06	62	273,50	276,28	91	402,73	405,52	120	531,97	534,75
34	148,79	151,51	63	277,96	280,75	92	407,19	409,97			
35	153,25	155,96	64	282,42	285,20	93	411,65	414,44			
36	157,68	160,41	65	286,88	289,65	94	416,10	418,89			
37	162,14	164,88	66	291,32	294,11	95	420,56	423,35			
38	166,60	169,34	67	295,78	298,56	96	425,02	427,80			
39	171,02	173,79	68	300,24	303,03	97	429,48	432,25			
40	175,48	178,24	69	304,70	307,48	98	433,94	436,72			
41	179,92	182,71	70	309,16	311,93	99	438,38	441,17			
42	184,37	187,16	71	313,61	316,40	100	442,84	445,62			
43	188,83	191,61	72	318,07	320,85	101	447,30	450,09			
44	193,29	196,08	73	322,53	325,30	102	451,76	454,54			
45	197,75	200,53	74	326,98	329,77	103	456,21	459,00			
46	202,21	204,98	75	331,44	334,22	104	460,67	463,45			
47	206,65	209,43	76	335,90	338,67	105	465,13	467,90			
48	211,11	213,90	77	340,34	343,12	106	469,58	472,37			
49	215,57	218,35	78	344,80	347,59	107	474,03	476,82			
50	220,03	222,80	79	349,26	352,04	108	478,49	481,28			
51	224,49	227,27	80	353,72	356,49	109	482,95	485,74			
52	228,95	231,72	81	358,17	360,96	110	487,41	490,19			
53	233,39	236,18	82	362,63	365,41	111	491,87	494,64			
54	237,85	240,64	83	367,09	369,86	112	496,32	499,10			
55	242,30	245,09	84	371,54	374,33	113	500,78	503,55			
56	246,76	249,55	85	376,00	378,78	114	505,23	508,02			

