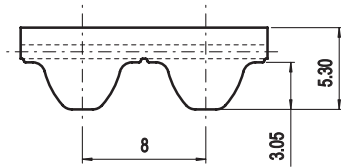


STD8M



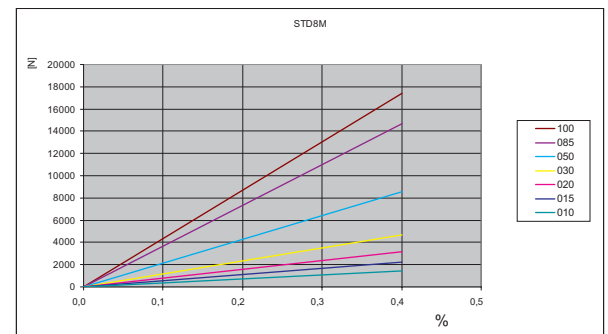
Belt characteristics

- Polyurethane timing belt with involute tooth, high tensile load steel cords and high torque capacity. Produced according to ISO 13050
 - Metric pitch 8 mm
 - Low noise generation in high speed drives
 - Offers excellent operational reliability in linear positioning and medium power transmission applications
 - Widely used in automatic doors
 - The special profile allows smooth running properties
- Width tolerance: $\pm 0,5$ [mm]
 - Length tolerance: $\pm 0,5$ [mm/m]
 - Thickness tolerance: $\pm 0,2$ [mm]

Technical data

Belt width b [mm]	Allowable tensile load Type M F_{Tzul} [N]	Allowable tensile load Type V F_{Tzul} [N]	Breaking load Type M F_{Br} [N]	Specific spring rate C_{spez} [N]	Weight [kg/m]
10	1470	735	5700	367500	0,07
15	2210	1105	8550	552500	0,10
20	3190	1595	12350	797500	0,13
30	4660	2330	18050	1165000	0,20
50	8580	4290	33250	2145000	0,33
85	14700	7350	57000	3675000	0,56
100	17400	8700	67450	4350000	0,66

Load / Elongation [%]

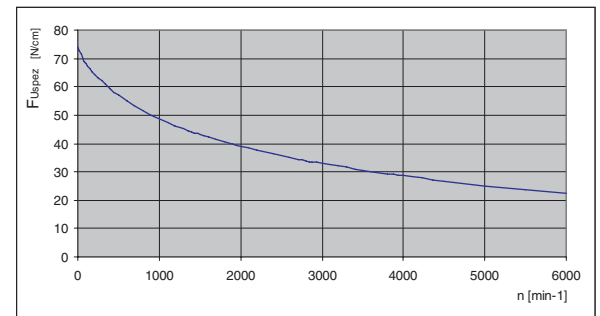


Other widths are available on request.

Tooth shear strength

rpm	F_{Uspez} [N/cm]	rpm	F_{Uspez} [N/cm]	rpm	F_{Uspez} [N/cm]	rpm	F_{Uspez} [N/cm]
0	74,10	800	51,53	1900	39,76	4500	26,79
20	73,05	900	50,03	2000	39,02	5000	25,14
40	72,06	1000	48,66	2200	37,62	5500	23,65
60	71,13	1100	47,39	2400	36,34	6000	22,28
80	70,26	1200	46,22	2600	35,15		
100	69,43	1300	45,12	2800	34,04		
200	65,98	1400	44,10	3000	33,00		
300	62,11	1440	43,70	3200	32,02		
400	59,43	1500	43,13	3400	31,10		
500	57,08	1600	42,22	3600	30,23		
600	55,02	1700	41,36	3800	29,40		
700	53,18	1800	40,54	4000	28,61		

Tooth shear strength / rpm



The specific load F_{Uspez} is the maximum load which one single belt tooth 1 cm wide can withstand in all operating conditions. This force is related to the drive rpm. The total load F_U transmissible by the belt in the drive is calculated by:


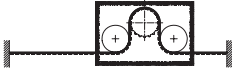
$$F_U [N] = F_{Uspez} \cdot Z_e \cdot b$$

F_U [N] = peripheral force
 F_{Uspez} [N/cm] = specific load
 Z_e = number of teeth in mesh in the small pulley
 Z_{emax} = max. no of teeth in mesh to be considered for the calculation of the drive
 $Z_{emax} = 12$ for ELATECH® M
 $Z_{emax} = 6$ for ELATECH® V
 b [cm] = belt width in cm

Specialties

PROFILE	Belt width b [mm]	ARAMID CORD		STAINLESS STEEL		HPL High performance	
		F _{Tzul} [N] M type	F _{Br} [N]	F _{Tzul} [N] M type	F _{Br} [N]	F _{Tzul} [N] M type	F _{Br} [N]
STD8M	010	1140	4740	1080	4500		
	015	1710	7110	1620	6750		
	020	2470	10270	2340	9750	5280	19250
	030	3610	15010	3420	14250	7680	28000
	050	6650	27650	6300	26250	14400	52500
	085	11400	47400			26400	96250
	100	13490	56090				

Flexibility

Minimum pulley number of teeth and minimum idler diameter					
STD8M		TYPE OF CORD			
		STANDARD	ARAMID	STAINLESS	HPL
Drive without reverse bending 	Timing pulley z _{min}	18	18	24	28
	Idler running on belt teeth d _{min}	50 mm	50 mm	80 mm	80 mm
Drive with reverse bending 	Timing pulley z _{min}	18	18	24	28
	Idler running on belt back d _{min}	120 mm	120 mm	150 mm	150 mm

Timing pulleys

z	da	dw	z	da	dw	z	da	dw	z	da	dw
18	44,46	45,83	47	118,31	119,68	76	192,16	193,53	105	266,01	267,38
19	47,01	48,38	48	120,86	122,23	77	194,71	196,08	106	268,55	269,92
20	49,56	50,93	49	123,40	124,77	78	197,25	198,62	107	271,10	272,47
21	52,10	53,47	50	125,95	127,32	79	199,80	201,17	108	273,64	275,01
22	54,65	56,02	51	128,50	129,87	80	202,35	203,72	109	276,19	277,56
23	57,20	58,57	52	131,04	132,41	81	204,89	206,26	110	278,74	280,11
24	59,75	61,12	53	133,59	134,96	82	207,44	208,81	111	281,29	282,66
25	62,29	63,66	54	136,14	137,51	83	209,98	211,35	112	283,84	285,21
26	64,84	66,21	55	138,68	140,05	84	212,53	213,90	113	286,38	287,75
27	67,38	68,75	56	141,23	142,60	85	215,08	216,45	114	288,93	290,30
28	69,93	71,30	57	143,78	145,15	86	217,63	219,00	115	291,47	292,84
29	72,47	73,84	58	146,32	147,69	87	220,17	221,54	116	294,02	295,39
30	75,02	76,39	59	148,87	150,24	88	222,72	224,09	117	296,57	297,94
31	77,57	78,94	60	151,42	152,79	89	225,26	226,63	118	299,11	300,48
32	80,12	81,49	61	153,96	155,33	90	227,81	229,18	119	301,66	303,03
33	82,66	84,03	62	156,52	157,89	91	230,35	231,72	120	304,20	305,57
34	85,21	86,58	63	159,06	160,43	92	232,90	234,27			
35	87,75	89,12	64	161,60	162,97	93	235,45	236,82			
36	90,30	91,67	65	164,15	165,52	94	238,00	239,37			
37	92,85	94,22	66	166,69	168,06	95	240,54	241,91			
38	95,40	96,77	67	169,24	170,61	96	243,09	244,46			
39	97,94	99,31	68	171,79	173,16	97	245,63	247,00			
40	100,49	101,86	69	174,33	175,70	98	248,18	249,55			
41	103,03	104,40	70	176,88	178,25	99	250,73	252,10			
42	105,58	106,95	71	179,43	180,80	100	253,30	254,67			
43	108,13	109,50	72	181,98	183,35	101	255,82	257,19			
44	110,68	112,05	73	184,52	185,89	102	258,37	259,74			
45	113,22	114,59	74	187,07	188,44	103	260,91	262,28			
46	115,77	117,14	75	189,61	190,98	104	263,46	264,83			

